

Appendix A

3DoF Trim Results

Main Simulation Settings

```
1  # UPM.dat simulation settings
2
3  ts_size_i = 12          # initial step size
4  ts_size_f = 12          # final step size
5  r0_core = 0.8           # initial vortex core radius for wake
                           # vortex sheet
6  roll_up = 1             # (1:on, 0:off) activate tip
                           # vortex roll-up model
7  r0_core_tip = 0.3       # initial vortex core radius for tip
                           # vortex (roll-up model)
8  roll_up_start = 60.0    # azimuth angle in deg to start
                           # applying the roll-up model
9
10 # UPM.dat FIRST simulation settings
11 stedy_toll = 0.005       # tolerance for the steady state
                           # simulation
12
13 # ENVIRONMENT PARAMETERS
14 temp_offset = 8.0        # temperature offset [deg]
15 altitude = 0.0          # altitude [m]
16
17 # GEOMETRY PARAMETERS
18 Vtip = 120               # tip velocity [m/s]
19 CHORD = 0.168            # reference length
20 phase = [0 0]           # phase vector
21
22 # TRIM PARAMETERS
23 tolltrim_perc = 0.001    # percentage of target Thrust
```

Listing A.1: Trim script main settings parameters used for the simulations.

Hover Condition ¹

3DoF ISA SL OGE $\chi = [0 \dots 0]$

4 ROTORS

- Control Variables:

$$\theta_0^1 = 18.372^\circ, \quad \theta_0^2 = 18.372^\circ, \quad \theta_0^3 = 18.372^\circ, \quad \theta_0^4 = 18.372^\circ, \quad \Theta = -3.4505 \times 10^{-13} \text{ deg}$$

- Target:

$$\mathbf{Y}_{\text{target}} = \begin{bmatrix} F_x [N] \\ F_z [N] \\ M_y [N \cdot m] \end{bmatrix} = \begin{bmatrix} 0 \\ 2.9430 \times 10^3 \\ 0 \end{bmatrix}$$

- Forces:

$$\mathbf{F} [N] = \begin{array}{cccc} \text{Rotor 1} & \text{Rotor 2} & \text{Rotor 3} & \text{Rotor 4} \\ \begin{bmatrix} -6.4768 \times 10^{-1} \\ 1.1301 \\ 7.5042 \times 10^2 \end{bmatrix} & \begin{bmatrix} 1.1388 \times 10^{-1} \\ 8.7466 \times 10^{-1} \\ 7.2090 \times 10^2 \end{bmatrix} & \begin{bmatrix} 6.4768 \times 10^{-1} \\ -1.1301 \\ 7.5042 \times 10^2 \end{bmatrix} & \begin{bmatrix} -1.1388 \times 10^{-1} \\ -8.7466 \times 10^{-1} \\ 7.2090 \times 10^2 \end{bmatrix} & \begin{matrix} F_x \\ F_y \\ F_z \end{matrix} \end{array}$$

- Moments:

$$\mathbf{M} [N \cdot m] = \begin{array}{cccc} \text{Rotor 1} & \text{Rotor 2} & \text{Rotor 3} & \text{Rotor 4} \\ \begin{bmatrix} -1.2437 \times 10^3 \\ -1.2281 \times 10^3 \\ -7.5076 \times 10^1 \end{bmatrix} & \begin{bmatrix} -1.1958 \times 10^3 \\ 1.2281 \times 10^3 \\ 7.4955 \times 10^1 \end{bmatrix} & \begin{bmatrix} 1.2437 \times 10^3 \\ 1.1889 \times 10^3 \\ -7.5076 \times 10^1 \end{bmatrix} & \begin{bmatrix} 1.1958 \times 10^3 \\ -1.1889 \times 10^3 \\ 7.4955 \times 10^1 \end{bmatrix} & \begin{matrix} M_x \\ M_y \\ M_z \end{matrix} \end{array}$$

- Total Forces:

$$\mathbf{F}_{\text{total}} [N] = \begin{bmatrix} F_x \\ F_y \\ F_z \end{bmatrix} = \begin{bmatrix} 1.4761 \times 10^{-10} \\ -3.7900 \times 10^{-10} \\ 2.9426 \times 10^3 \end{bmatrix}$$

- Total Moments:

$$\mathbf{M}_{\text{total}} [N \cdot m] = \begin{bmatrix} M_x \\ M_y \\ M_z \end{bmatrix} = \begin{bmatrix} 2.3867 \times 10^{-8} \\ 8.2757 \times 10^{-9} \\ -2.4316 \times 10^{-1} \end{bmatrix}$$

- Absolute Errors:

$$\mathbf{e} = |Y_{\text{trim}} - Y_{\text{target}}| = \begin{bmatrix} 1.4761 \times 10^{-10} \\ 3.5080 \times 10^{-1} \\ 8.2757 \times 10^{-9} \end{bmatrix}$$

- Residual Translational Acceleration:

$$a_{\text{res,transl}} [m/s^2] = 1.1693 \times 10^{-3}$$

- Residual Rotational Acceleration:

$$a_{\text{res,rot}} [rad/s^2] = 4.1605 \times 10^{-4}$$

¹Rotor forces and moments are reported in the trim frame (SubCh. 4.2). Consequently, the latter includes both the pure rotor moment contribution and the moment resulting from force displacement with respect to the centre of gravity.

6 ROTORS

- **Control Variables:**

$$\theta_0^1 = 18.497^\circ, \quad \theta_0^2 = 18.421^\circ, \quad \theta_0^3 = 18.345^\circ, \\ \theta_0^4 = 18.345^\circ, \quad \theta_0^5 = 18.421^\circ, \quad \theta_0^6 = 18.497^\circ, \quad \Theta = 1.1280 \times 10^{-2} \text{ deg}$$

- **Target:**

$$\mathbf{Y}_{\text{target}} = \begin{bmatrix} F_x [N] \\ F_z [N] \\ M_y [N \cdot m] \end{bmatrix} = \begin{bmatrix} 0 \\ 4.4145 \times 10^3 \\ 0 \end{bmatrix}$$

- **Forces:**

$$\mathbf{F} [N] = \begin{array}{c} \begin{array}{cccccc} \text{Rotor 1} & \text{Rotor 2} & \text{Rotor 3} & \text{Rotor 4} & \text{Rotor 5} & \text{Rotor 6} \end{array} \\ \begin{bmatrix} -1.0608 & -9.0865 \times 10^{-2} & 4.6647 \times 10^{-1} & 6.9992 \times 10^{-1} & -1.6683 \times 10^{-1} & -6.0447 \times 10^{-1} \\ 7.2098 \times 10^{-1} & 9.0570 \times 10^{-1} & 4.3488 \times 10^{-1} & -1.2872 \times 10^{-1} & -7.0358 \times 10^{-1} & -7.3963 \times 10^{-1} \\ 7.2758 \times 10^2 & 7.4910 \times 10^2 & 7.3069 \times 10^2 & 7.3133 \times 10^2 & 7.3850 \times 10^2 & 7.3486 \times 10^2 \end{bmatrix} \end{array} \begin{array}{c} F_x \\ F_y \\ F_z \end{array}$$

- **Moments:**

$$\mathbf{M} [N \cdot m] = \begin{array}{c} \begin{array}{cccccc} \text{Rotor 1} & \text{Rotor 2} & \text{Rotor 3} & \text{Rotor 4} & \text{Rotor 5} & \text{Rotor 6} \end{array} \\ \begin{bmatrix} -1.2818 \times 10^3 & -2.6213 \times 10^3 & -1.2778 \times 10^3 & 1.2771 \times 10^3 & 2.5856 \times 10^3 & 1.2931 \times 10^3 \\ -2.2034 \times 10^3 & -7.2414 & 2.2216 \times 10^3 & 2.2232 \times 10^3 & -9.4378 & -2.2241 \times 10^3 \\ -7.6825 \times 10^1 & 7.5984 \times 10^1 & -7.7244 \times 10^1 & 7.5784 \times 10^1 & -7.5791 \times 10^1 & 7.6275 \times 10^1 \end{bmatrix} \end{array} \begin{array}{c} M_x \\ M_y \\ M_z \end{array}$$

- **Total Forces:**

$$\mathbf{F}_{\text{total}} [N] = \begin{bmatrix} F_x \\ F_y \\ F_z \end{bmatrix} = \begin{bmatrix} -7.5656 \times 10^{-1} \\ 4.8963 \times 10^{-1} \\ 4.4121 \times 10^3 \end{bmatrix}$$

- **Total Moments:**

$$\mathbf{M}_{\text{total}} [N \cdot m] = \begin{bmatrix} M_x \\ M_y \\ M_z \end{bmatrix} = \begin{bmatrix} -2.5150 \times 10^1 \\ 5.9808 \times 10^{-1} \\ 1.8164 \end{bmatrix}$$

- **Absolute Errors:**

$$\mathbf{e} = |Y_{\text{trim}} - Y_{\text{target}}| = \begin{bmatrix} 7.5656 \times 10^{-1} \\ 2.4356 \\ 5.9808 \times 10^{-1} \end{bmatrix}$$

- **Residual Translational Acceleration:**

$$a_{\text{res,transl}} [m/s^2] = 5.7710 \times 10^{-3}$$

- **Residual Rotational Acceleration:**

$$a_{\text{res,rot}} [rad/s^2] = 2.0813 \times 10^{-2}$$

8 ROTORS

- **Control Variables:**

$$\begin{aligned} \theta_0^1 &= 18.553^\circ, \quad \theta_0^2 = 18.553^\circ, \quad \theta_0^3 = 18.553^\circ, \quad \theta_0^4 = 18.553^\circ, \\ \theta_0^5 &= 18.553^\circ, \quad \theta_0^6 = 18.553^\circ, \quad \theta_0^7 = 18.553^\circ, \quad \theta_0^8 = 18.553^\circ, \quad \Theta = 3.4513 \times 10^{-11} \text{ deg} \end{aligned}$$

- **Target:**

$$\mathbf{Y}_{\text{target}} = \begin{bmatrix} F_x [N] \\ F_z [N] \\ M_y [N \cdot m] \end{bmatrix} = \begin{bmatrix} 0 \\ 5.8860 \times 10^3 \\ 0 \end{bmatrix}$$

- **Forces:**

$$\mathbf{F} [N] = \begin{array}{c} \begin{matrix} \text{Rotor 1} & \text{Rotor 2} & \text{Rotor 3} & \text{Rotor 4} & \text{Rotor 5} & \text{Rotor 6} & \text{Rotor 7} & \text{Rotor 8} \end{matrix} \\ \begin{bmatrix} -1.5483 \times 10^{-1} & 1.4246 \times 10^{-1} & -1.3211 \times 10^{-1} & 1.3416 \times 10^{-1} & 1.5483 \times 10^{-1} & -1.4246 \times 10^{-1} & 1.3211 \times 10^{-1} & -1.3416 \times 10^{-1} \\ 5.8334 \times 10^{-2} & 8.4373 \times 10^{-1} & 7.7813 \times 10^{-1} & -7.7618 \times 10^{-3} & -5.8334 \times 10^{-2} & -8.4373 \times 10^{-1} & -7.7813 \times 10^{-1} & 7.7618 \times 10^{-3} \\ 7.3888 \times 10^2 & 7.3249 \times 10^2 & 7.3550 \times 10^2 & 7.3881 \times 10^2 & 7.3888 \times 10^2 & 7.3249 \times 10^2 & 7.3550 \times 10^2 & 7.3881 \times 10^2 \end{bmatrix} \end{array} \begin{array}{c} F_x \\ F_y \\ F_z \end{array}$$

- **Moments:**

$$\mathbf{M} [N \cdot m] = \begin{array}{c} \begin{matrix} \text{Rotor 1} & \text{Rotor 2} & \text{Rotor 3} & \text{Rotor 4} & \text{Rotor 5} & \text{Rotor 6} & \text{Rotor 7} & \text{Rotor 8} \end{matrix} \\ \begin{bmatrix} -1.3213 \times 10^3 & -3.1567 \times 10^3 & -3.1695 \times 10^3 & -1.3211 \times 10^3 & 1.3213 \times 10^3 & 3.1567 \times 10^3 & 3.1695 \times 10^3 & 1.3211 \times 10^3 \\ -3.1852 \times 10^3 & -1.3111 \times 10^3 & 1.3161 \times 10^3 & 3.1853 \times 10^3 & 3.1852 \times 10^3 & 1.3111 \times 10^3 & -1.3161 \times 10^3 & -3.1853 \times 10^3 \\ -7.7640 \times 10^1 & 7.8720 \times 10^1 & -7.8632 \times 10^1 & 7.7829 \times 10^1 & -7.7640 \times 10^1 & 7.8720 \times 10^1 & -7.8632 \times 10^1 & 7.7829 \times 10^1 \end{bmatrix} \end{array} \begin{array}{c} M_x \\ M_y \\ M_z \end{array}$$

- **Total Forces:**

$$\mathbf{F}_{\text{total}} [N] = \begin{bmatrix} F_x \\ F_y \\ F_z \end{bmatrix} = \begin{bmatrix} 3.4922 \times 10^{-9} \\ -5.2700 \times 10^{-11} \\ 5.8914 \times 10^3 \end{bmatrix}$$

- **Total Moments:**

$$\mathbf{M}_{\text{total}} [N \cdot m] = \begin{bmatrix} M_x \\ M_y \\ M_z \end{bmatrix} = \begin{bmatrix} 2.6231 \times 10^{-8} \\ 7.6029 \times 10^{-8} \\ 5.5510 \times 10^{-1} \end{bmatrix}$$

- **Absolute Errors:**

$$\mathbf{e} = |Y_{\text{trim}} - Y_{\text{target}}| = \begin{bmatrix} 3.4922 \times 10^{-9} \\ 5.3691 \\ 7.6029 \times 10^{-8} \end{bmatrix}$$

- **Residual Translational Acceleration:**

$$a_{\text{res,transl}} [m/s^2] = 8.9484 \times 10^{-3}$$

- **Residual Rotational Acceleration:**

$$a_{\text{res,rot}} [rad/s^2] = 1.2515 \times 10^{-4}$$

Level Forward Flight Condition

TAS = 28.33 m/s 3DoF ISA +150m $\chi = [0 \dots 0]$

4 ROTORS

- **Control Variables:**

$$\theta_0^1 = 16.011^\circ, \quad \theta_0^2 = 17.486^\circ, \quad \theta_0^3 = 17.486^\circ, \quad \theta_0^4 = 16.011^\circ, \quad \Theta = -9.2940 \text{ deg}$$

- **Target:**

$$\mathbf{Y}_{\text{target}} = \begin{bmatrix} F_x [N] \\ F_z [N] \\ M_y [N \cdot m] \end{bmatrix} = \begin{bmatrix} 3.5072 \times 10^2 \\ 2.9430 \times 10^3 \\ -1.7536 \times 10^2 \end{bmatrix}$$

- **Forces:**

$$\mathbf{F} [N] = \begin{array}{c} \begin{matrix} \text{Rotor 1} & \text{Rotor 2} & \text{Rotor 3} & \text{Rotor 4} \end{matrix} \\ \begin{bmatrix} 8.8791 \times 10^1 & 8.6759 \times 10^1 & 8.6757 \times 10^1 & 8.8798 \times 10^1 \\ -1.1033 \times 10^1 & 1.5501 \times 10^1 & -1.5494 \times 10^1 & 1.1036 \times 10^1 \\ 7.2556 \times 10^2 & 7.4717 \times 10^2 & 7.4721 \times 10^2 & 7.2558 \times 10^2 \end{bmatrix} \end{array} \quad \begin{matrix} F_x \\ F_y \\ F_z \end{matrix}$$

- **Moments:**

$$\mathbf{M} [N \cdot m] = \begin{array}{c} \begin{matrix} \text{Rotor 1} & \text{Rotor 2} & \text{Rotor 3} & \text{Rotor 4} \end{matrix} \\ \begin{bmatrix} -1.3712 \times 10^3 & -1.0416 \times 10^3 & 1.0416 \times 10^3 & 1.3712 \times 10^3 \\ -1.2662 \times 10^3 & 1.1783 \times 10^3 & 1.1784 \times 10^3 & -1.2662 \times 10^3 \\ 9.5340 \times 10^1 & 1.6082 \times 10^2 & -1.6083 \times 10^2 & -9.5347 \times 10^1 \end{bmatrix} \end{array} \quad \begin{matrix} M_x \\ M_y \\ M_z \end{matrix}$$

- **Total Forces:**

$$\mathbf{F}_{\text{total}} [N] = \begin{bmatrix} F_x \\ F_y \\ F_z \end{bmatrix} = \begin{bmatrix} 3.5111 \times 10^2 \\ 9.9654 \times 10^{-3} \\ 2.9455 \times 10^3 \end{bmatrix}$$

- **Total Moments:**

$$\mathbf{M}_{\text{total}} [N \cdot m] = \begin{bmatrix} M_x \\ M_y \\ M_z \end{bmatrix} = \begin{bmatrix} 8.1471 \times 10^{-2} \\ -1.7564 \times 10^2 \\ -1.6621 \times 10^{-2} \end{bmatrix}$$

- **Absolute Errors:**

$$\mathbf{e} = |\mathbf{Y}_{\text{trim}} - \mathbf{Y}_{\text{target}}| = \begin{bmatrix} 3.8114 \times 10^{-1} \\ 2.5172 \\ 2.7843 \times 10^{-1} \end{bmatrix}$$

- **Residual Translational Acceleration:**

$$a_{\text{res,transl}} [m/s^2] = 8.4864 \times 10^{-3}$$

- **Residual Rotational Acceleration:**

$$a_{\text{res,rot}} [rad/s^2] = 6.2303 \times 10^{-4}$$

6 ROTORS

- **Control Variables:**

$$\begin{aligned} \theta_0^1 &= 17.022^\circ, \quad \theta_0^2 = 17.377^\circ, \quad \theta_0^3 = 17.731^\circ, \\ \theta_0^4 &= 17.731^\circ, \quad \theta_0^5 = 17.377^\circ, \quad \theta_0^6 = 17.022^\circ, \quad \Theta = -12.128 \text{ deg} \end{aligned}$$

- **Target:**

$$\mathbf{Y}_{\text{target}} = \begin{bmatrix} F_x [N] \\ F_z [N] \\ M_y [N \cdot m] \end{bmatrix} = \begin{bmatrix} 7.3540 \times 10^2 \\ 4.4145 \times 10^3 \\ -3.6770 \times 10^2 \end{bmatrix}$$

- **Forces:**

$$\mathbf{F} [N] = \begin{array}{c} \begin{matrix} \text{Rotor 1} & \text{Rotor 2} & \text{Rotor 3} & \text{Rotor 4} & \text{Rotor 5} & \text{Rotor 6} \end{matrix} \\ \begin{bmatrix} 1.2187 \times 10^2 & 1.2568 \times 10^2 & 1.2034 \times 10^2 & 1.2033 \times 10^2 & 1.2570 \times 10^2 & 1.2186 \times 10^2 \\ -1.3237 \times 10^1 & 1.3600 \times 10^1 & -1.4405 \times 10^1 & 1.4375 \times 10^1 & -1.3623 \times 10^1 & 1.3217 \times 10^1 \\ 7.2594 \times 10^2 & 7.4903 \times 10^2 & 7.3324 \times 10^2 & 7.3323 \times 10^2 & 7.4905 \times 10^2 & 7.2595 \times 10^2 \end{bmatrix} \end{array} \begin{array}{c} F_x \\ F_y \\ F_z \end{array}$$

- **Moments:**

$$\mathbf{M} [N \cdot m] = \begin{array}{c} \begin{matrix} \text{Rotor 1} & \text{Rotor 2} & \text{Rotor 3} & \text{Rotor 4} & \text{Rotor 5} & \text{Rotor 6} \end{matrix} \\ \begin{bmatrix} -1.4603 \times 10^3 & -2.4439 \times 10^3 & -1.4488 \times 10^3 & 1.4488 \times 10^3 & 2.4441 \times 10^3 & 1.4603 \times 10^3 \\ -2.2923 \times 10^3 & -7.2611 \times 10^1 & 2.1811 \times 10^3 & 2.1813 \times 10^3 & -7.2745 \times 10^1 & -2.2922 \times 10^3 \\ 1.4146 \times 10^2 & 4.7680 \times 10^2 & 2.1210 \times 10^2 & -2.1199 \times 10^2 & -4.7688 \times 10^2 & -1.4151 \times 10^2 \end{bmatrix} \end{array} \begin{array}{c} M_x \\ M_y \\ M_z \end{array}$$

- **Total Forces:**

$$\mathbf{F}_{\text{total}} [N] = \begin{bmatrix} F_x \\ F_y \\ F_z \end{bmatrix} = \begin{bmatrix} 7.3578 \times 10^2 \\ -7.3269 \times 10^{-2} \\ 4.4135 \times 10^3 \end{bmatrix}$$

- **Total Moments:**

$$\mathbf{M}_{\text{total}} [N \cdot m] = \begin{bmatrix} M_x \\ M_y \\ M_z \end{bmatrix} = \begin{bmatrix} 1.7673 \times 10^{-1} \\ -3.6741 \times 10^2 \\ -2.0338 \times 10^{-2} \end{bmatrix}$$

- **Absolute Errors:**

$$\mathbf{e} = |\mathbf{Y}_{\text{trim}} - \mathbf{Y}_{\text{target}}| = \begin{bmatrix} 3.7583 \times 10^{-1} \\ 1.9298 \\ 2.9219 \times 10^{-1} \end{bmatrix}$$

- **Residual Translational Acceleration:**

$$a_{\text{res,transl}} [m/s^2] = 4.3720 \times 10^{-3}$$

- **Residual Rotational Acceleration:**

$$a_{\text{res,rot}} [rad/s^2] = 2.8250 \times 10^{-4}$$

8 ROTORS

- Control Variables:

$$\begin{aligned} \theta_0^1 &= 18.811^\circ, \quad \theta_0^2 = 18.811^\circ, \quad \theta_0^3 = 18.986^\circ, \quad \theta_0^4 = 18.986^\circ, \\ \theta_0^5 &= 18.986^\circ, \quad \theta_0^6 = 18.986^\circ, \quad \theta_0^7 = 18.811^\circ, \quad \theta_0^8 = 18.811^\circ, \quad \Theta = -16.352 \text{ deg} \end{aligned}$$

- Target:

$$\mathbf{Y}_{\text{target}} = \begin{bmatrix} F_x [N] \\ F_z [N] \\ M_y [N \cdot m] \end{bmatrix} = \begin{bmatrix} 1.3841 \times 10^3 \\ 5.8860 \times 10^3 \\ -6.9207 \times 10^2 \end{bmatrix}$$

- Forces:

$$\mathbf{F} [N] = \begin{array}{c} \begin{matrix} \text{Rotor 1} & \text{Rotor 2} & \text{Rotor 3} & \text{Rotor 4} & \text{Rotor 5} & \text{Rotor 6} & \text{Rotor 7} & \text{Rotor 8} \end{matrix} \\ \begin{bmatrix} 1.7541 \times 10^2 & 1.7841 \times 10^2 & 1.6250 \times 10^2 & 1.7607 \times 10^2 & 1.7589 \times 10^2 & 1.6234 \times 10^2 & 1.7828 \times 10^2 & 1.7540 \times 10^2 \\ -1.6676 \times 10^1 & 1.7286 \times 10^1 & -1.7419 \times 10^1 & 1.6989 \times 10^1 & -1.6856 \times 10^1 & 1.7530 \times 10^1 & -1.7225 \times 10^1 & 1.6736 \times 10^1 \\ 7.4243 \times 10^2 & 7.5032 \times 10^2 & 7.0441 \times 10^2 & 7.4645 \times 10^2 & 7.4610 \times 10^2 & 7.0377 \times 10^2 & 7.5002 \times 10^2 & 7.4231 \times 10^2 \end{bmatrix} \end{array} \begin{array}{c} F_x \\ F_y \\ F_z \end{array}$$

- Moments:

$$\mathbf{M} [N \cdot m] = \begin{array}{c} \begin{matrix} \text{Rotor 1} & \text{Rotor 2} & \text{Rotor 3} & \text{Rotor 4} & \text{Rotor 5} & \text{Rotor 6} & \text{Rotor 7} & \text{Rotor 8} \end{matrix} \\ \begin{bmatrix} -1.5462 \times 10^3 & -3.0261 \times 10^3 & -3.2321 \times 10^3 & -1.1488 \times 10^3 & 1.1479 \times 10^3 & 3.2291 \times 10^3 & 3.0248 \times 10^3 & 1.5460 \times 10^3 \\ -3.3531 \times 10^3 & -1.4509 \times 10^3 & 1.2281 \times 10^3 & 3.2310 \times 10^3 & 3.2300 \times 10^3 & 1.2264 \times 10^3 & -1.4500 \times 10^3 & -3.3529 \times 10^3 \\ 2.1188 \times 10^2 & 8.3128 \times 10^2 & 6.9858 \times 10^2 & 2.7678 \times 10^2 & -2.7696 \times 10^2 & -6.9805 \times 10^2 & -8.3059 \times 10^2 & -2.1159 \times 10^2 \end{bmatrix} \end{array} \begin{array}{c} M_x \\ M_y \\ M_z \end{array}$$

- Total Forces:

$$\mathbf{F}_{\text{total}} [N] = \begin{bmatrix} F_x \\ F_y \\ F_z \end{bmatrix} = \begin{bmatrix} 1.3843 \times 10^3 \\ 3.6540 \times 10^{-1} \\ 5.8858 \times 10^3 \end{bmatrix}$$

- Total Moments:

$$\mathbf{M}_{\text{total}} [N \cdot m] = \begin{bmatrix} M_x \\ M_y \\ M_z \end{bmatrix} = \begin{bmatrix} -5.4467 \\ -6.9146 \times 10^2 \\ 1.3206 \end{bmatrix}$$

- Absolute Errors:

$$\mathbf{e} = |Y_{\text{trim}} - Y_{\text{target}}| = \begin{bmatrix} 1.5649 \times 10^{-1} \\ 2.0138 \times 10^{-1} \\ 6.1452 \times 10^{-1} \end{bmatrix}$$

- Residual Translational Acceleration:

$$a_{\text{res,transl}} [m/s^2] = 7.4266 \times 10^{-4}$$

- Residual Rotational Acceleration:

$$a_{\text{res,rot}} [rad/s^2] = 2.1955 \times 10^{-3}$$

Appendix B

Phase Shift Effect on Trim Results

Main Simulation Settings

```
1  # UPM.dat simulation settings
2
3  ts_size_i = 12          # initial step size
4  ts_size_f = 12          # final step size
5  r0_core = 0.8           # initial vortex core radius for
                           # wake vortex sheet
6  roll_up = 1             # (1:on, 0:off) activate tip
                           # vortex roll-up model
7  r0_core_tip = 0.3       # initial vortex core radius for
                           # tip vortex (roll-up model)
8  roll_up_start = 60.0    # azimuth angle in deg to start
                           # applying the roll-up model
9
10 # UPM.dat FIRST simulation settings
11 stedy_toll = 0.005       # tolerance for the steady state
                           # simulation
12
13 # ENVIRONMENT PARAMETERS
14
15 temp_offset = 8.0        # temperature offset [deg]
16
17 # GEOMETRY PARAMETERS
18
19 Nrotor = 4               # number of rotors
20 Vtip = 120               # [m/s] tip velocity
21
22 # TRIM PARAMETERS
23
24 tolltrim_perc = 0.005    # percentage of target Thrust
```

Listing B.1: Trim script main settings parameters used for the simulations.

Hover Condition (ISA SL OGE) ¹

PHASE SHIFT VECTOR $\chi = [0 \ -45 \ 0 \ -45]$

3DoF

- **Control Variables:**

$$\theta_0^1 = 18.527^\circ, \quad \theta_0^2 = 18.527^\circ, \quad \theta_0^3 = 18.527^\circ, \quad \theta_0^4 = 18.527^\circ, \quad \Theta = -6.1518 \times 10^{-14} \text{ deg}$$

- **Target:**

$$\mathbf{Y}_{\text{target}} = \begin{bmatrix} F_x [N] \\ F_z [N] \\ M_y [N \cdot m] \end{bmatrix} = \begin{bmatrix} 0 \\ 2.9430 \times 10^3 \\ 0 \end{bmatrix}$$

- **Forces:**

$$\mathbf{F} [N] = \begin{array}{cccc} \text{Rotor 1} & \text{Rotor 2} & \text{Rotor 3} & \text{Rotor 4} \\ \begin{bmatrix} -7.8972 \times 10^{-1} \\ 5.5124 \times 10^{-1} \\ 7.3865 \times 10^2 \end{bmatrix} & \begin{bmatrix} 8.5974 \times 10^{-1} \\ 6.3153 \times 10^{-1} \\ 7.3728 \times 10^2 \end{bmatrix} & \begin{bmatrix} 7.8972 \times 10^{-1} \\ -5.5124 \times 10^{-1} \\ 7.3865 \times 10^2 \end{bmatrix} & \begin{bmatrix} -8.5974 \times 10^{-1} \\ -6.3153 \times 10^{-1} \\ 7.3728 \times 10^2 \end{bmatrix} & \begin{matrix} F_x \\ F_y \\ F_z \end{matrix} \end{array}$$

- **Moments:**

$$\mathbf{M} [N \cdot m] = \begin{array}{cccc} \text{Rotor 1} & \text{Rotor 2} & \text{Rotor 3} & \text{Rotor 4} \\ \begin{bmatrix} -1.2264 \times 10^3 \\ -1.2156 \times 10^3 \\ -7.8248 \times 10^1 \end{bmatrix} & \begin{bmatrix} -1.2257 \times 10^3 \\ 1.2145 \times 10^3 \\ 7.8285 \times 10^1 \end{bmatrix} & \begin{bmatrix} 1.2264 \times 10^3 \\ 1.2156 \times 10^3 \\ -7.8248 \times 10^1 \end{bmatrix} & \begin{bmatrix} 1.2257 \times 10^3 \\ -1.2145 \times 10^3 \\ 7.8285 \times 10^1 \end{bmatrix} & \begin{matrix} M_x \\ M_y \\ M_z \end{matrix} \end{array}$$

- **Total Forces:**

$$\mathbf{F}_{\text{total}} [N] = \begin{bmatrix} F_x \\ F_y \\ F_z \end{bmatrix} = \begin{bmatrix} -6.5028 \times 10^{-12} \\ 3.3196 \times 10^{-14} \\ 2.9518 \times 10^3 \end{bmatrix}$$

- **Total Moments:**

$$\mathbf{M}_{\text{total}} [N \cdot m] = \begin{bmatrix} M_x \\ M_y \\ M_z \end{bmatrix} = \begin{bmatrix} 2.2737 \times 10^{-13} \\ -1.5916 \times 10^{-12} \\ 7.3566 \times 10^{-2} \end{bmatrix}$$

- **Absolute Errors:**

$$\mathbf{e} = |Y_{\text{trim}} - Y_{\text{target}}| = \begin{bmatrix} 6.5028 \times 10^{-12} \\ 8.8481 \\ 1.5916 \times 10^{-12} \end{bmatrix}$$

- **Residual Translational Acceleration:**

$$a_{\text{res,transl}} [m/s^2] = 2.9494 \times 10^{-2}$$

- **Residual Rotational Acceleration:**

$$a_{\text{res,rot}} [rad/s^2] = 1.2587 \times 10^{-4}$$

¹Rotor forces and moments are reported in the trim frame (SubCh. 4.2). Consequently, the latter includes both the pure rotor moment contribution and the moment resulting from force displacement with respect to the centre of gravity.

6DoF

- **Control Variables:**

$$\theta_0^1 = 18.468^\circ, \quad \theta_0^2 = 18.532^\circ, \quad \theta_0^3 = 18.468^\circ, \quad \theta_0^4 = 18.532^\circ,$$

$$\Theta = 5.8167 \times 10^{-14} \text{ deg}, \quad \Phi = -4.0738 \times 10^{-15} \text{ deg}$$

- **Target:**

$$\mathbf{Y}_{\text{target}} = \begin{bmatrix} F_x [N] \\ F_y [N] \\ F_z [N] \\ M_x [N \cdot m] \\ M_y [N \cdot m] \\ M_z [N \cdot m] \end{bmatrix} = \begin{bmatrix} 0 \\ 0 \\ 2.9430 \times 10^3 \\ 0 \\ 0 \\ 0 \end{bmatrix}$$

- **Forces:**

$$\mathbf{F} [N] = \begin{array}{cccc} \text{Rotor 1} & \text{Rotor 2} & \text{Rotor 3} & \text{Rotor 4} \\ \begin{bmatrix} -7.8299 \times 10^{-1} \\ 5.4999 \times 10^{-1} \\ 7.3498 \times 10^2 \end{bmatrix} & \begin{bmatrix} 8.5862 \times 10^{-1} \\ 6.3443 \times 10^{-1} \\ 7.3812 \times 10^2 \end{bmatrix} & \begin{bmatrix} 7.8299 \times 10^{-1} \\ -5.4999 \times 10^{-1} \\ 7.3498 \times 10^2 \end{bmatrix} & \begin{bmatrix} -8.5862 \times 10^{-1} \\ -6.3443 \times 10^{-1} \\ 7.3812 \times 10^2 \end{bmatrix} \end{array} \begin{array}{l} F_x \\ F_y \\ F_z \end{array}$$

- **Moments:**

$$\mathbf{M} [N \cdot m] = \begin{array}{cccc} \text{Rotor 1} & \text{Rotor 2} & \text{Rotor 3} & \text{Rotor 4} \\ \begin{bmatrix} -1.2203 \times 10^3 \\ -1.2095 \times 10^3 \\ -7.7681 \times 10^1 \end{bmatrix} & \begin{bmatrix} -1.2271 \times 10^3 \\ 1.2160 \times 10^3 \\ 7.8325 \times 10^1 \end{bmatrix} & \begin{bmatrix} 1.2203 \times 10^3 \\ 1.2095 \times 10^3 \\ -7.7681 \times 10^1 \end{bmatrix} & \begin{bmatrix} 1.2271 \times 10^3 \\ -1.2160 \times 10^3 \\ 7.8325 \times 10^1 \end{bmatrix} \end{array} \begin{array}{l} M_x \\ M_y \\ M_z \end{array}$$

- **Total Forces:**

$$\mathbf{F}_{\text{total}} [N] = \begin{bmatrix} F_x \\ F_y \\ F_z \end{bmatrix} = \begin{bmatrix} -3.4245 \times 10^{-13} \\ 2.0948 \times 10^{-13} \\ 2.9462 \times 10^3 \end{bmatrix}$$

- **Total Moments:**

$$\mathbf{M}_{\text{total}} [N \cdot m] = \begin{bmatrix} M_x \\ M_y \\ M_z \end{bmatrix} = \begin{bmatrix} -2.2737 \times 10^{-13} \\ -1.1369 \times 10^{-12} \\ 1.2877 \end{bmatrix}$$

- **Absolute Errors:**

$$\mathbf{e} = |\mathbf{Y}_{\text{trim}} - \mathbf{Y}_{\text{target}}| = \begin{bmatrix} 3.4245 \times 10^{-13} \\ 2.0948 \times 10^{-13} \\ 3.2057 \\ 2.2737 \times 10^{-13} \\ 1.1369 \times 10^{-12} \\ 1.2877 \end{bmatrix}$$

- **Residual Translational Acceleration:**

$$a_{\text{res,transl}} [m/s^2] = 1.0686 \times 10^{-2}$$

- **Residual Rotational Acceleration:**

$$a_{\text{res,rot}} [rad/s^2] = 2.2033 \times 10^{-3}$$

PHASE SHIFT VECTOR $\chi = [0 \ 90 \ 0 \ 90]$

3DoF

- **Control Variables:**

$$\theta_0^1 = 18.491^\circ, \quad \theta_0^2 = 18.491^\circ, \quad \theta_0^3 = 18.491^\circ, \quad \theta_0^4 = 18.491^\circ, \quad \Theta = -1.0021 \times 10^{-14} \text{ deg}$$

- **Target:**

$$\mathbf{Y}_{\text{target}} = \begin{bmatrix} F_x [N] \\ F_z [N] \\ M_y [N \cdot m] \end{bmatrix} = \begin{bmatrix} 0.00000 \\ 2.9430 \times 10^3 \\ 0.00000 \end{bmatrix}$$

- **Forces:**

$$\mathbf{F} [N] = \begin{array}{cccc} \text{Rotor 1} & \text{Rotor 2} & \text{Rotor 3} & \text{Rotor 4} \\ \begin{bmatrix} -7.2552 \times 10^{-1} \\ 6.7202 \times 10^{-1} \\ 7.3136 \times 10^2 \end{bmatrix} & \begin{bmatrix} 6.7525 \times 10^{-1} \\ 8.5298 \times 10^{-1} \\ 7.3568 \times 10^2 \end{bmatrix} & \begin{bmatrix} 7.2552 \times 10^{-1} \\ -6.7202 \times 10^{-1} \\ 7.3136 \times 10^2 \end{bmatrix} & \begin{bmatrix} -6.7525 \times 10^{-1} \\ -8.5298 \times 10^{-1} \\ 7.3568 \times 10^2 \end{bmatrix} & \begin{array}{l} F_x \\ F_y \\ F_z \end{array} \end{array}$$

- **Moments:**

$$\mathbf{M} [N \cdot m] = \begin{array}{cccc} \text{Rotor 1} & \text{Rotor 2} & \text{Rotor 3} & \text{Rotor 4} \\ \begin{bmatrix} -1.2155 \times 10^3 \\ -1.2034 \times 10^3 \\ -7.7551 \times 10^1 \end{bmatrix} & \begin{bmatrix} -1.2227 \times 10^3 \\ 1.2110 \times 10^3 \\ 7.6876 \times 10^1 \end{bmatrix} & \begin{bmatrix} 1.2155 \times 10^3 \\ 1.2034 \times 10^3 \\ -7.7551 \times 10^1 \end{bmatrix} & \begin{bmatrix} 1.2227 \times 10^3 \\ -1.2110 \times 10^3 \\ 7.6876 \times 10^1 \end{bmatrix} & \begin{array}{l} M_x \\ M_y \\ M_z \end{array} \end{array}$$

- **Total Forces:**

$$\mathbf{F}_{\text{total}} [N] = \begin{bmatrix} F_x \\ F_y \\ F_z \end{bmatrix} = \begin{bmatrix} -5.1315 \times 10^{-13} \\ 1.6664 \times 10^{-13} \\ 2.9341 \times 10^3 \end{bmatrix}$$

- **Total Moments:**

$$\mathbf{M}_{\text{total}} [N \cdot m] = \begin{bmatrix} M_x \\ M_y \\ M_z \end{bmatrix} = \begin{bmatrix} 2.2737 \times 10^{-13} \\ 6.5938 \times 10^{-12} \\ -1.3498 \end{bmatrix}$$

- **Absolute Errors:**

$$\mathbf{e} = |Y_{\text{trim}} - Y_{\text{target}}| = \begin{bmatrix} 5.1315 \times 10^{-13} \\ 8.9300 \\ 6.5938 \times 10^{-12} \end{bmatrix}$$

- **Residual Translational Acceleration:**

$$a_{\text{res,transl}} [m/s^2] = 2.9767 \times 10^{-2}$$

- **Residual Rotational Acceleration:**

$$a_{\text{res,rot}} [rad/s^2] = 2.3095 \times 10^{-3}$$

6DoF

- **Control Variables:**

$$\theta_0^1 = 18.457^\circ, \quad \theta_0^2 = 18.563^\circ, \quad \theta_0^3 = 18.457^\circ, \quad \theta_0^4 = 18.563^\circ,$$

$$\Theta = -1.7416 \times 10^{-15} \text{ deg}, \quad \Phi = 1.4683 \times 10^{-14} \text{ deg}$$

- **Target:**

$$\mathbf{Y}_{\text{target}} = \begin{bmatrix} F_x [N] \\ F_y [N] \\ F_z [N] \\ M_x [N \cdot m] \\ M_y [N \cdot m] \\ M_z [N \cdot m] \end{bmatrix} = \begin{bmatrix} 0 \\ 0 \\ 2.9430 \times 10^3 \\ 0 \\ 0 \\ 0 \end{bmatrix}$$

- **Forces:**

$$\mathbf{F} [N] = \begin{array}{cccc} \text{Rotor 1} & \text{Rotor 2} & \text{Rotor 3} & \text{Rotor 4} \\ \begin{bmatrix} -8.7624 \times 10^{-1} \\ 4.2823 \times 10^{-1} \\ 7.3530 \times 10^2 \end{bmatrix} & \begin{bmatrix} 7.0115 \times 10^{-1} \\ 5.8978 \times 10^{-1} \\ 7.4155 \times 10^2 \end{bmatrix} & \begin{bmatrix} 8.7624 \times 10^{-1} \\ -4.2823 \times 10^{-1} \\ 7.3530 \times 10^2 \end{bmatrix} & \begin{bmatrix} -7.0115 \times 10^{-1} \\ -5.8978 \times 10^{-1} \\ 7.4155 \times 10^2 \end{bmatrix} \end{array} \quad \begin{array}{l} F_x \\ F_y \\ F_z \end{array}$$

- **Moments:**

$$\mathbf{M} [N \cdot m] = \begin{array}{cccc} \text{Rotor 1} & \text{Rotor 2} & \text{Rotor 3} & \text{Rotor 4} \\ \begin{bmatrix} -1.2207 \times 10^3 \\ -1.2102 \times 10^3 \\ -7.7887 \times 10^1 \end{bmatrix} & \begin{bmatrix} -1.2327 \times 10^3 \\ 1.2219 \times 10^3 \\ 7.8233 \times 10^1 \end{bmatrix} & \begin{bmatrix} 1.2207 \times 10^3 \\ 1.2102 \times 10^3 \\ -7.7887 \times 10^1 \end{bmatrix} & \begin{bmatrix} 1.2327 \times 10^3 \\ -1.2219 \times 10^3 \\ 7.8233 \times 10^1 \end{bmatrix} \end{array} \quad \begin{array}{l} M_x \\ M_y \\ M_z \end{array}$$

- **Total Forces:**

$$\mathbf{F}_{\text{total}} [N] = \begin{bmatrix} F_x \\ F_y \\ F_z \end{bmatrix} = \begin{bmatrix} -8.9781 \times 10^{-14} \\ -7.5704 \times 10^{-13} \\ 2.9537 \times 10^3 \end{bmatrix}$$

- **Total Moments:**

$$\mathbf{M}_{\text{total}} [N \cdot m] = \begin{bmatrix} M_x \\ M_y \\ M_z \end{bmatrix} = \begin{bmatrix} -3.3629 \times 10^{-10} \\ 0 \\ 6.9031 \times 10^{-1} \end{bmatrix}$$

- **Absolute Errors:**

$$\mathbf{e} = |\mathbf{Y}_{\text{trim}} - \mathbf{Y}_{\text{target}}| = \begin{bmatrix} 8.9781 \times 10^{-14} \\ 7.5704 \times 10^{-13} \\ 1.0706 \times 10^1 \\ 3.3629 \times 10^{-10} \\ 0 \\ 6.9031 \times 10^{-1} \end{bmatrix}$$

- **Residual Translational Acceleration:**

$$a_{\text{res,transl}} [m/s^2] = 3.5688 \times 10^{-2}$$

- **Residual Rotational Acceleration:**

$$a_{\text{res,rot}} [rad/s^2] = 1.1811 \times 10^{-3}$$

Appendix C

NOISE-Chain Results

NR4 : Four Rotors Configuration

Caption	Zone (ϕ)	Hemisphere (χ)	Ground (χ)
(a)	[-20, 20]	[0, -45, -85, 7]	[0, -14, -86, 57]
(b)	[20, 60]	[0, 55, 57, 33]	[0, -37, 81, 11]
(c)	[60, 100]	[0, -30, 30, 1]	[0, 67, 48, -75]
(d)	[100, 140]	[0, -27, 28, 19]	[0, 66, 42, -45]
(e)	[140, 180]	[0, -46, 62, 61]	[0, 24, 62, -65]
(f)	[180, 220]	[0, 5, 72, -60]	[0, -38, -87, 75]
(g)	[220, 260]	[0, 10, -45, -17]	[0, 82, -66, 41]
(h)	[260, 300]	[0, 28, -32, -1]	[0, -63, -38, 61]
(i)	[300, 340]	[0, -29, -28, -85]	[0, 68, -48, -12]

Table C.1: NR4 phase (χ) optimization results.

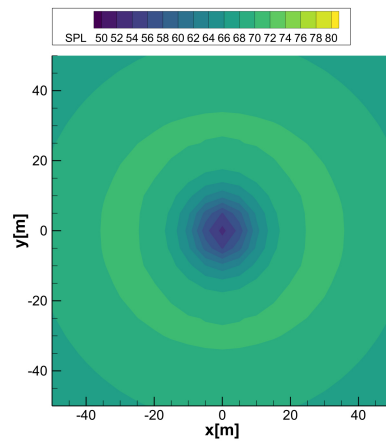


Figure C.1: Unsynchronized noise emission for the 4 rotor configuration.

Hemisphere Optimization

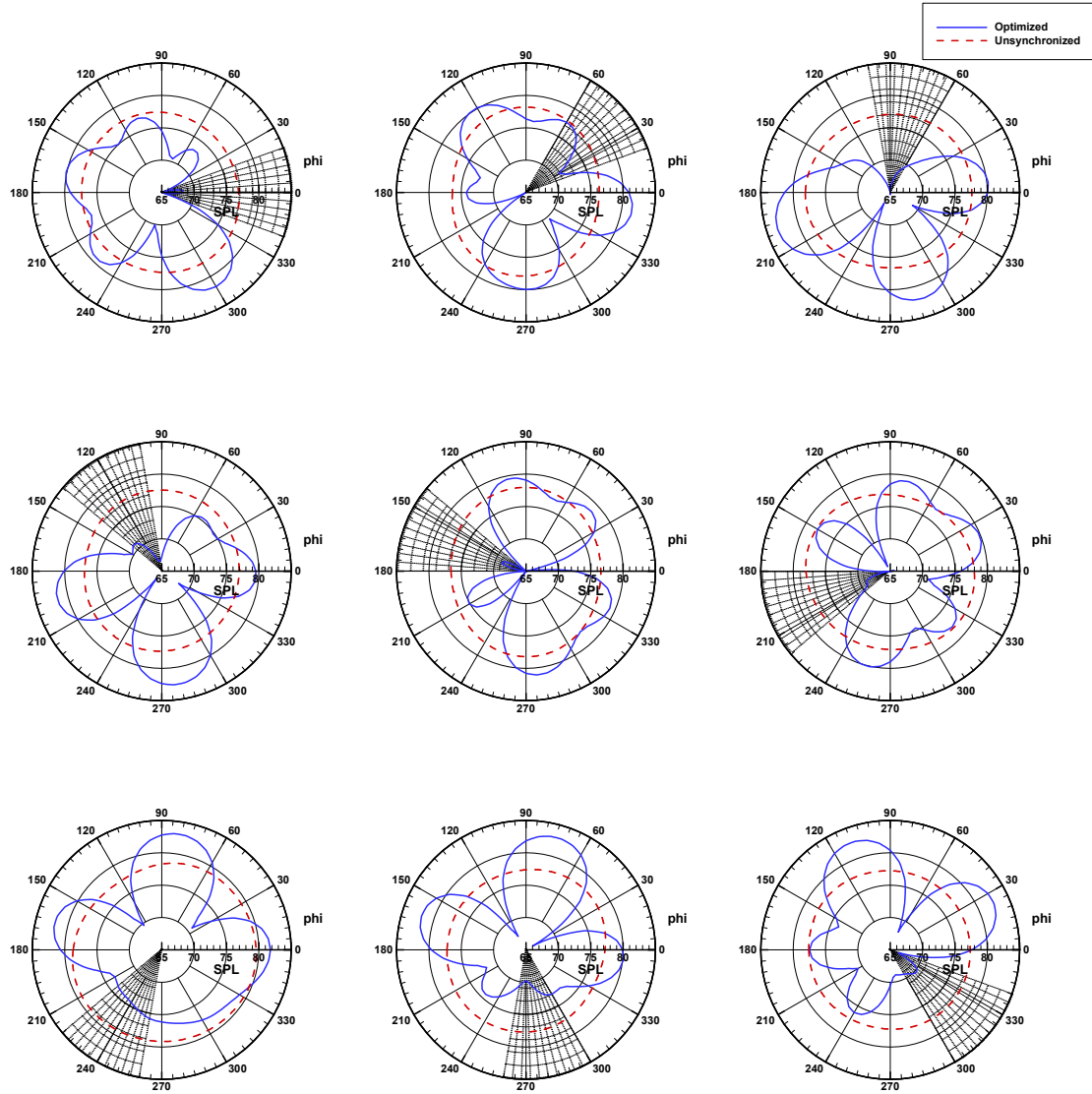


Figure C.2: NR4 Hemisphere SPL [dB] at -45 deg elevation.

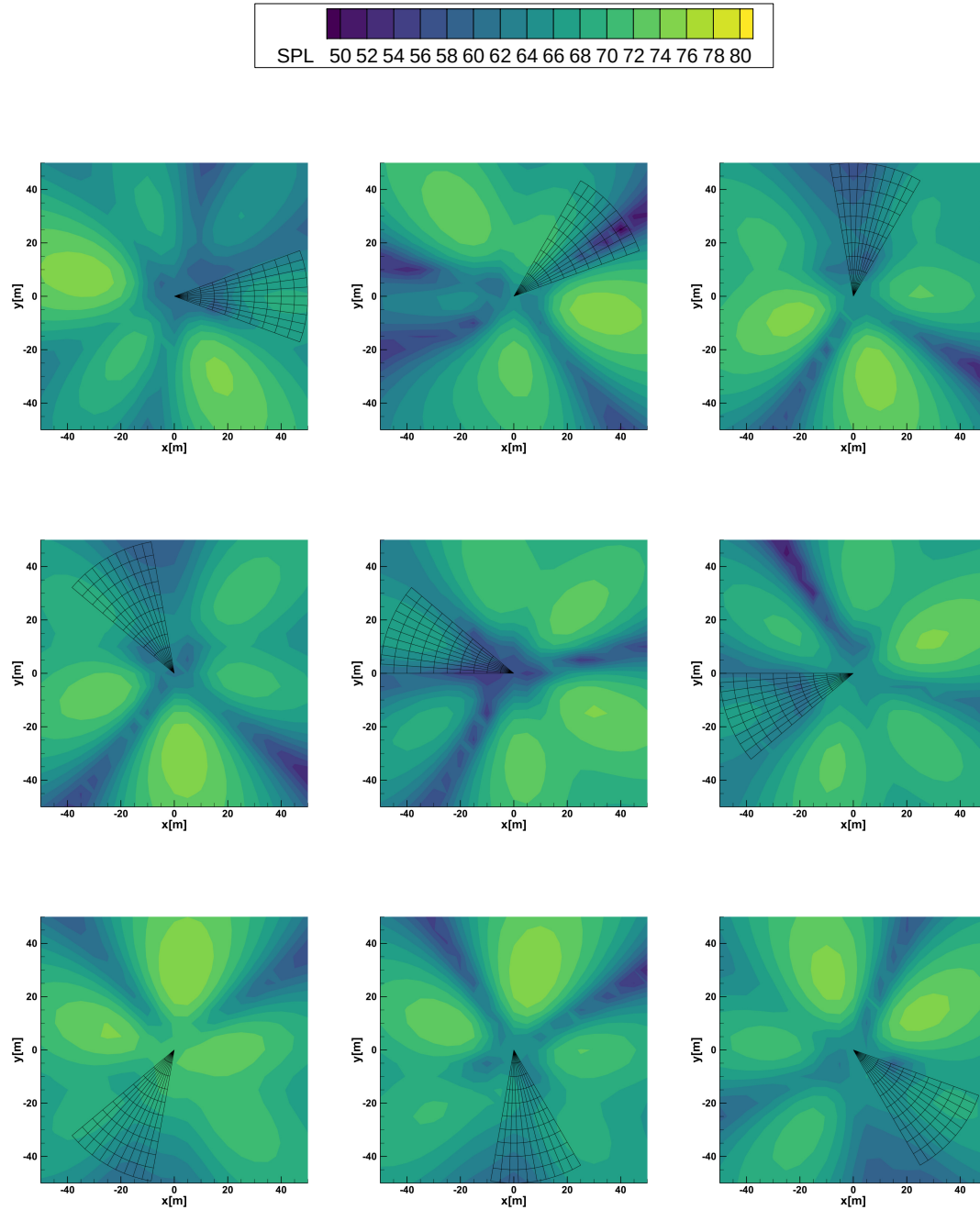


Figure C.3: NR4 Ground SPL [dB] 25m below the configuration.

Ground Optimization

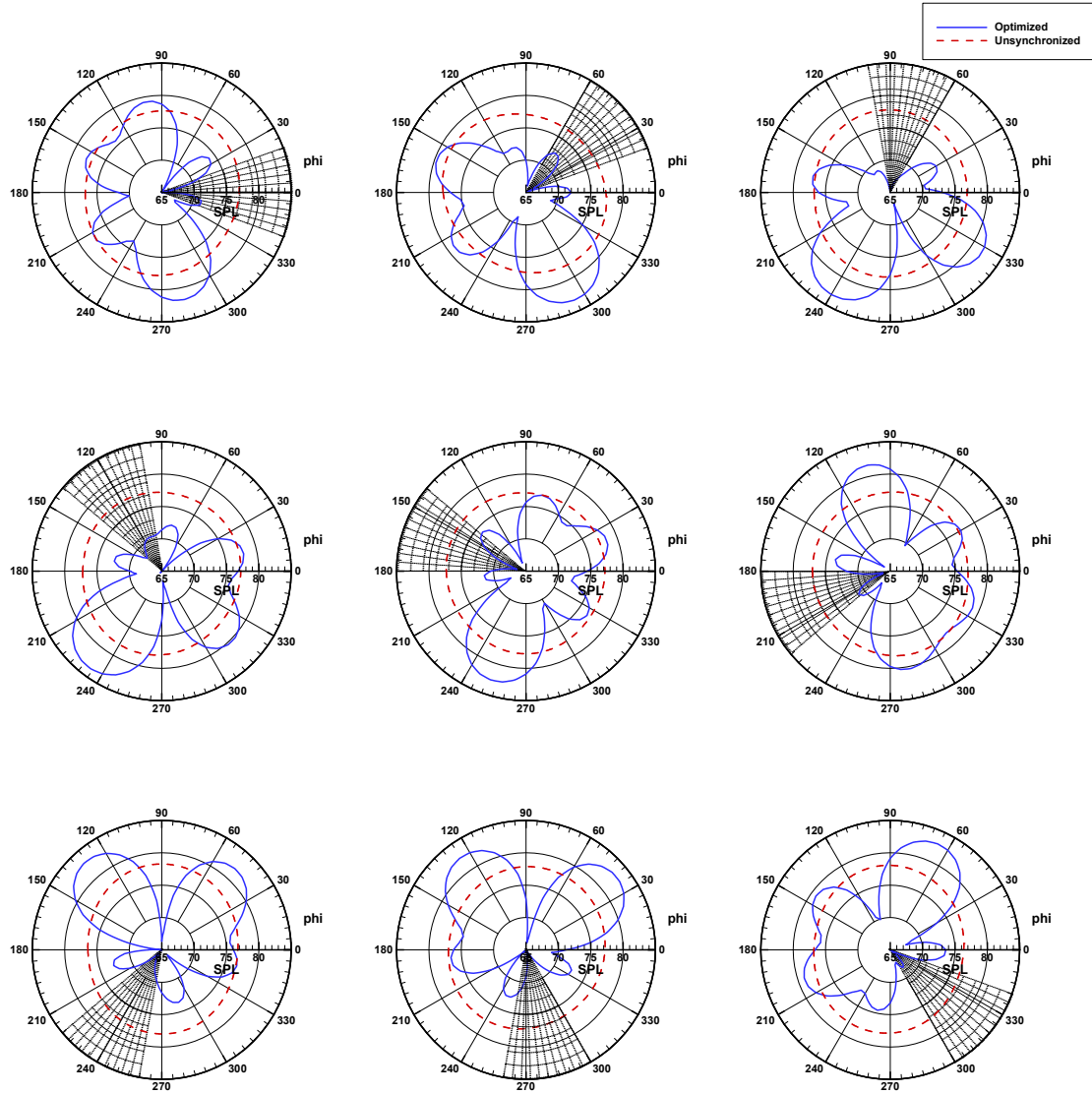


Figure C.4: NR4 Hemisphere SPL [dB] at -45 deg elevation.

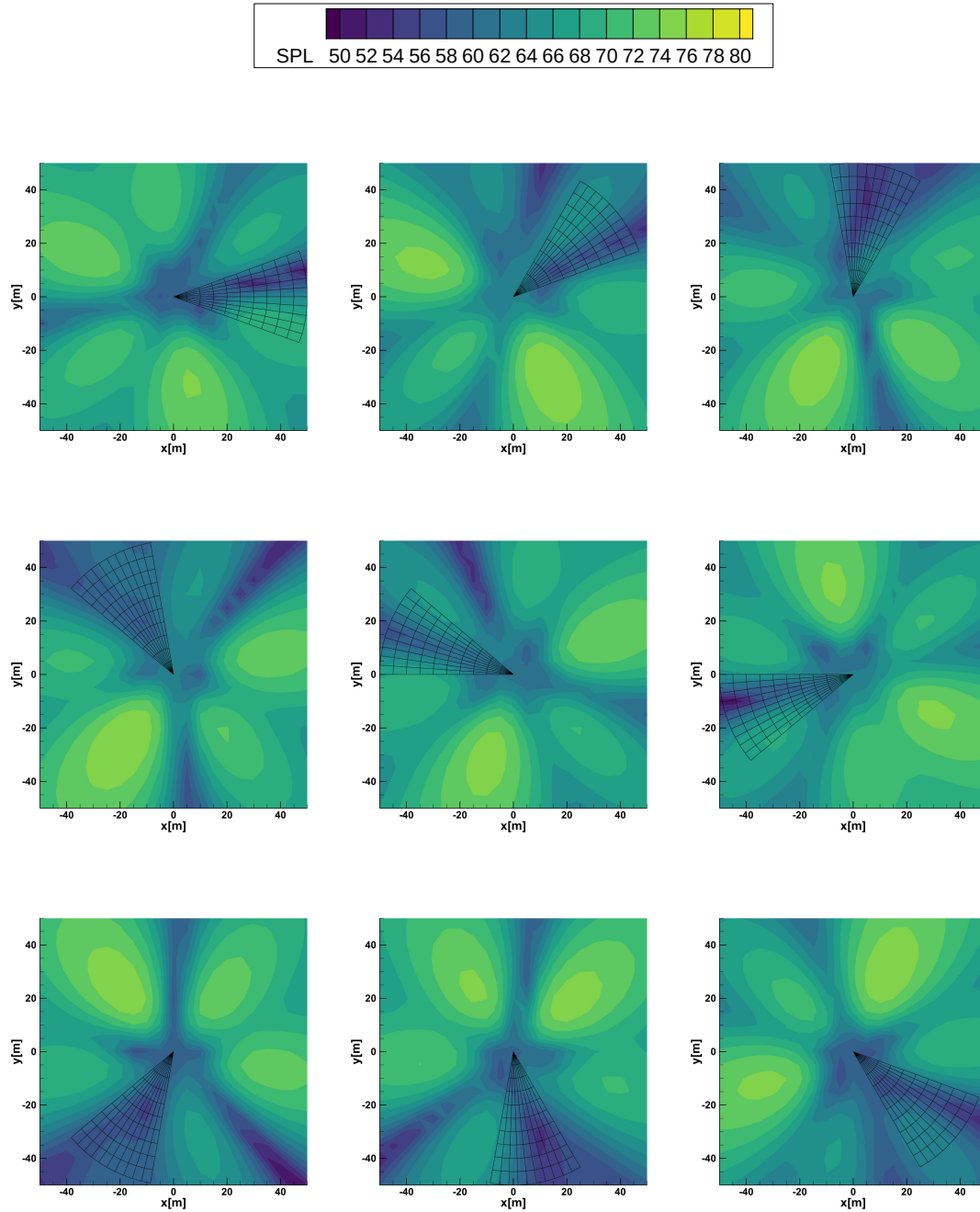
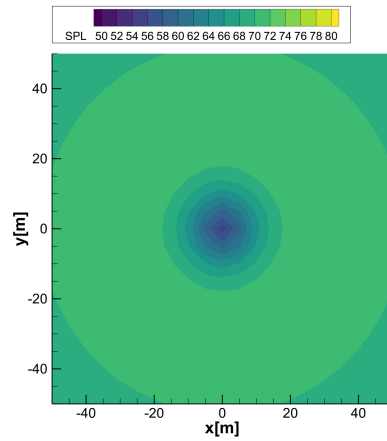


Figure C.5: NR4 Ground SPL [dB] 25m below the configuration.

NR6 : Six Rotors Configuration (HALO)

Caption	Zone (ϕ)	Hemisphere (χ)	Ground (χ)
(a)	[-20, 20]	[0, 37, -28, -25, -32, -5]	[0, 40, -41, 34, -42, 70]
(b)	[20, 60]	[0, 8, -26, -39, 3, 6]	[0, -56, -28, 11, 41, 23]
(c)	[60, 100]	[0, -17, 39, 8, 28, 31]	[0, -27, 41, -16, 45, 29]
(d)	[100, 140]	[0, 27, -17, 54, 27, 12]	[0, 50, 22, 34, 48, -69]
(e)	[140, 180]	[0, -67, 29, -20, 22, -22]	[0, -7, -27, 2, 76, -64]
(f)	[180, 220]	[0, 45, 1, 53, -44, 23]	[0, -70, -2, 19, -48, 37]
(g)	[220, 260]	[0, 13, 41, -29, 16, -12]	[0, -40, 19, 26, -29, -29]
(h)	[260, 300]	[0, 53, -4, 57, -32, 6]	[0, 15, -40, 8, -59, -36]
(i)	[300, 340]	[0, 4, -44, -26, 4, 2]	[0, 16, -51, 44, 29, -54]

Table C.2: NR6 phase (χ) optimization results.**Figure C.6:** Unsynchronized noise emission for the HALO configuration.

Hemisphere Optimization

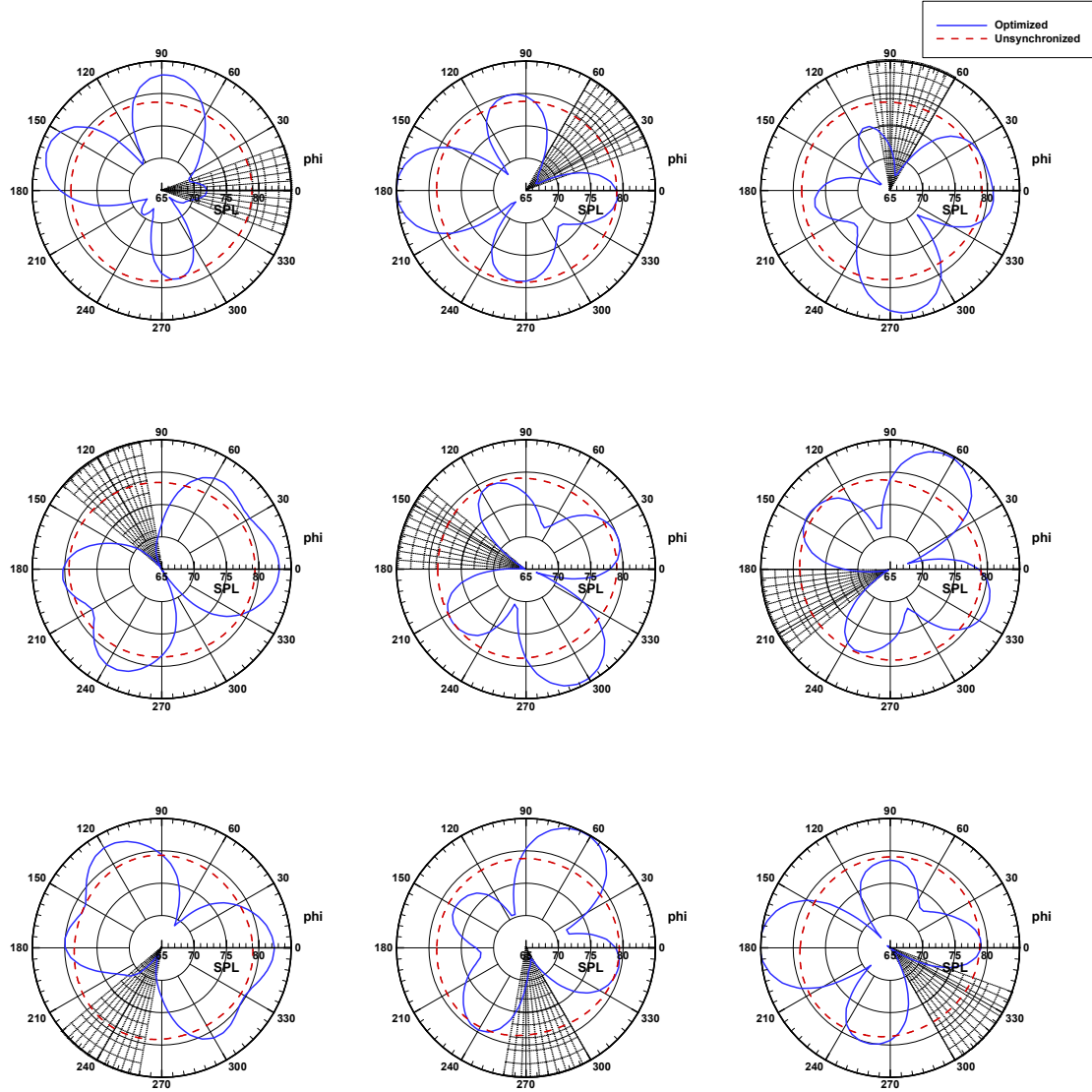


Figure C.7: NR6 Hemisphere SPL [dB] at -45 deg elevation.

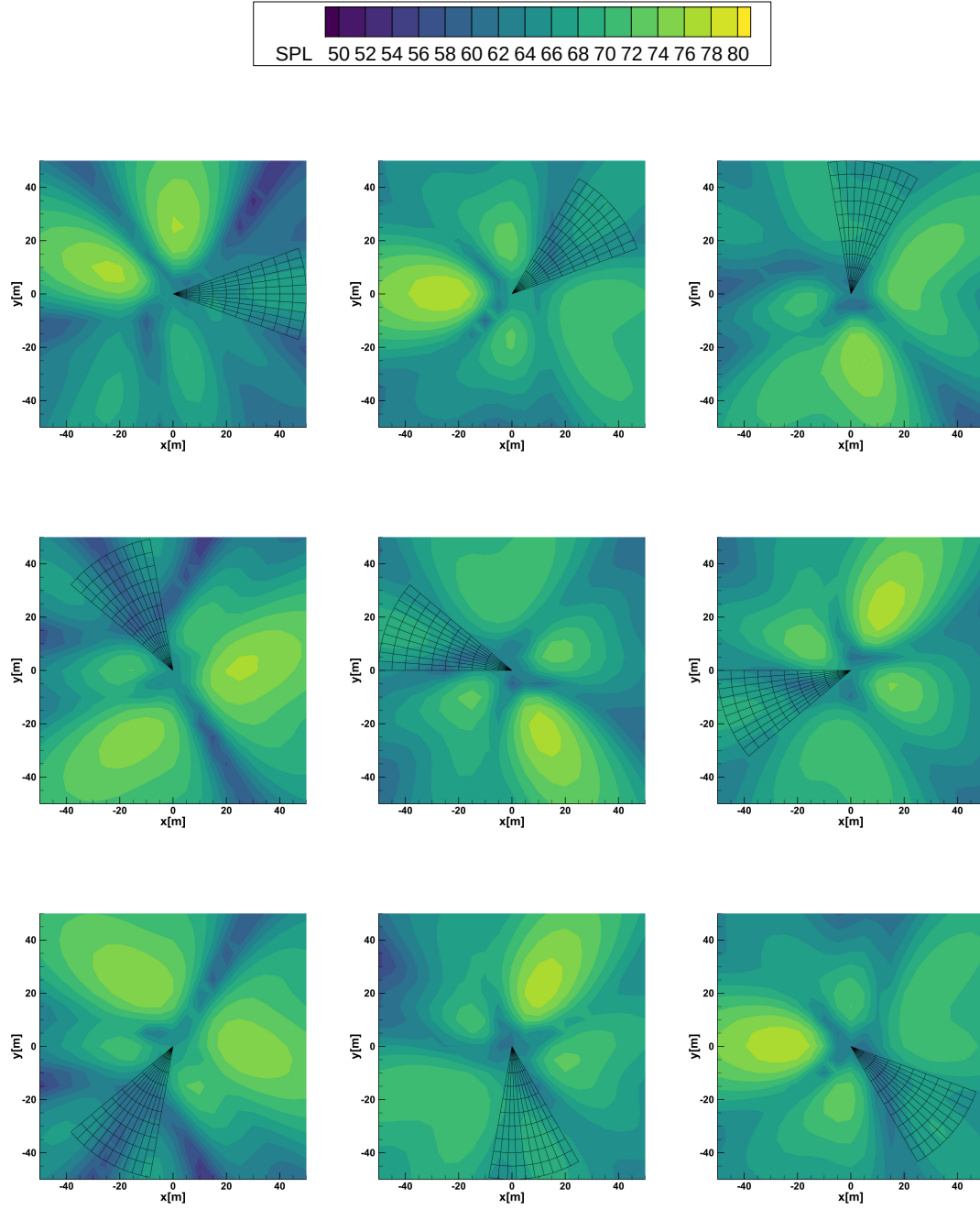


Figure C.8: NR6 Ground SPL [dB] 25m below the configuration.

Ground Optimization

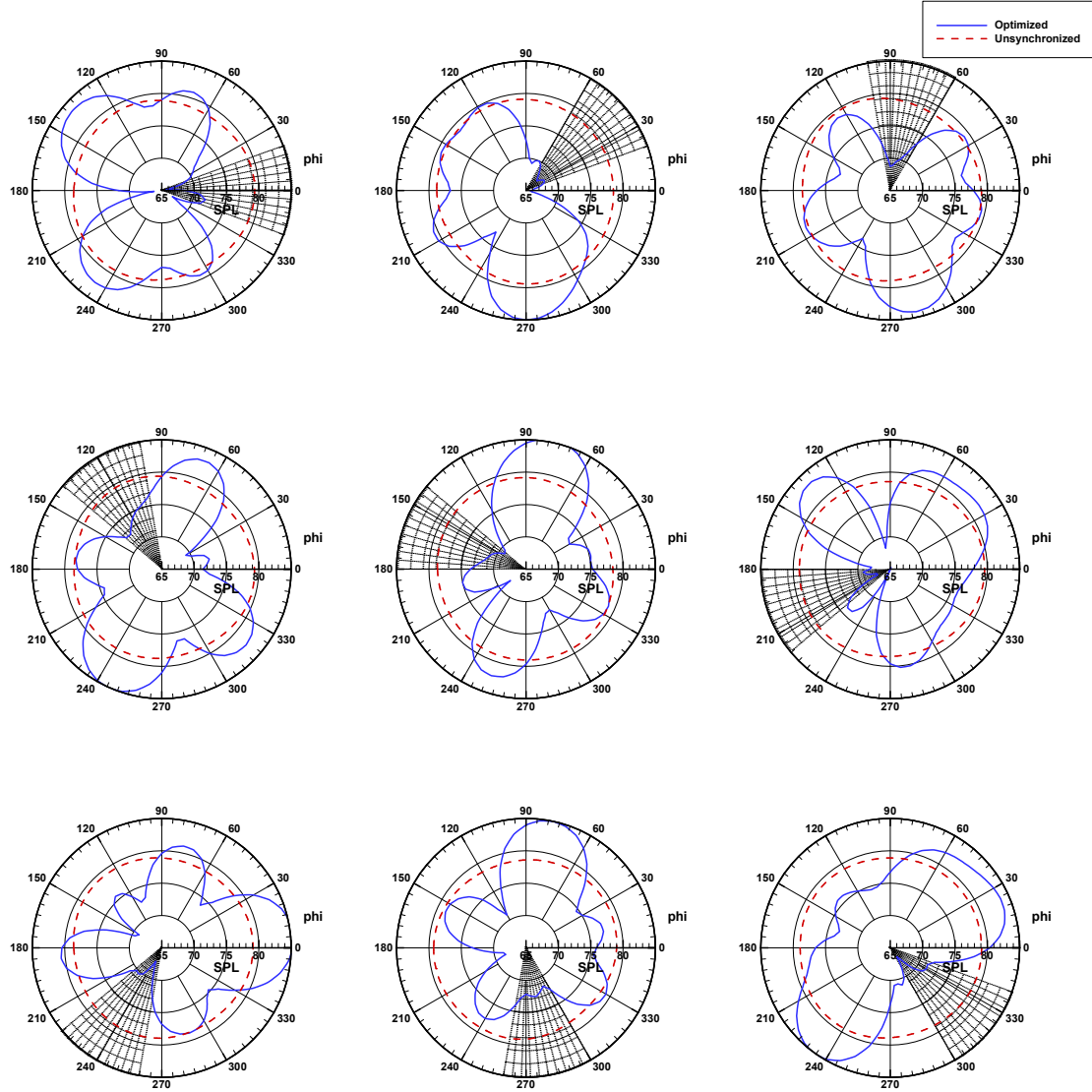


Figure C.9: NR6 Hemisphere SPL [dB] at -45 deg elevation.

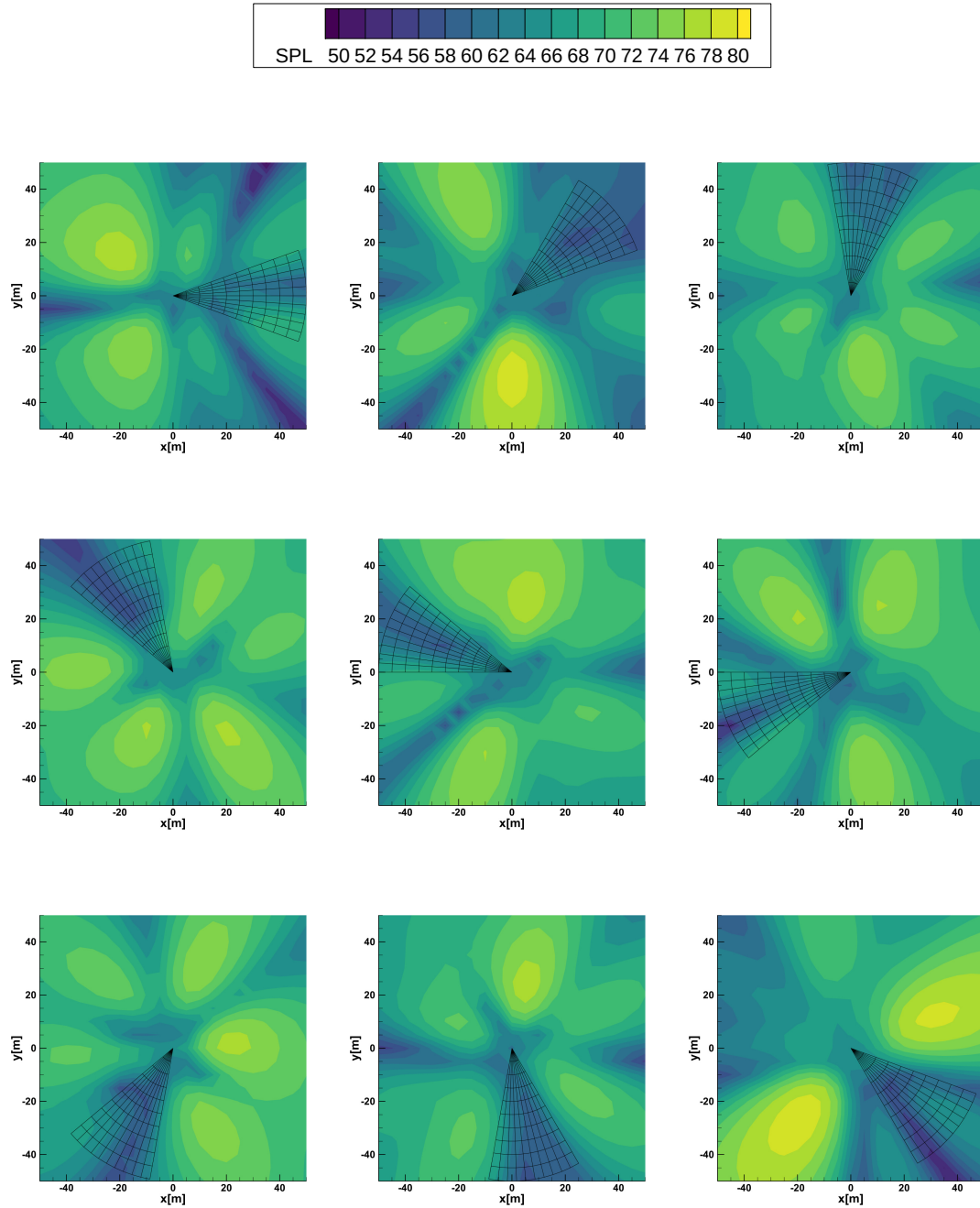


Figure C.10: NR6 Ground SPL [dB] 25m below the configuration.

NR8 : Eight Rotors Configuration

Caption	Zone (ϕ)	Hemisphere (χ)	Ground (χ)
(a)	[-20, 20]	[0, 14, -6, -22, 43, 15, 18, 3]	[0, 13,-47,-17, 45,-62,-62,-25]
(b)	[20, 60]	[0, -28, -13, -2, -15, 18, -15, -3]	[0, 44, -60, -2, -13, -16, 35, 23]
(c)	[60, 100]	[0, -22, 50, 22, -14, 5, 1, 37]	[0, 43, -29, -35, 18, -48, 26, 5]
(d)	[100, 140]	[0, 33, 11, -56, 5, -13, 3, 13]	[0, -23, 55, -14, 27, 10, -14, 20]
(e)	[140, 180]	[0, 0, 0, -8, 20, -10, 12, -45]	[0, -69, 33, -39, 33, -23, 20, -26]
(f)	[180, 220]	[0, -23, 1, 0, 2, 19, -4, 44]	[0, -47, 13, 9, -15, 13, -26, 32]
(g)	[220, 260]	[0, 0, 1, -18, -3, -28, -9, -15]	[0, -48, 0, -13, -24, 22, -54, -41]
(h)	[260, 300]	[0, -12, -16, 23, -27, 39, 9, -27]	[0, 43, -52, 12, -39, -44, 34, 3]
(i)	[300, 340]	[0, 14, 1, -2, 6, 14, 18, 39]	[0, -13, -13, -15, -8, -49, 37, -7]

Table C.3: NR8 phase (χ) optimization results.

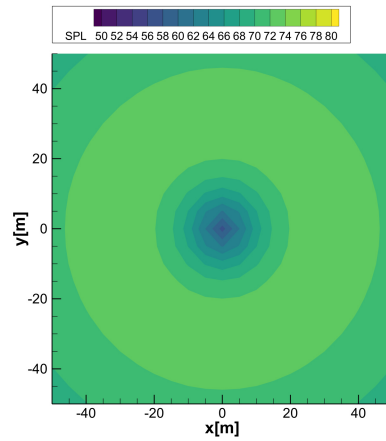


Figure C.11: Unsynchronized noise emission for the 8 rotor configuration.

Hemisphere Optimization

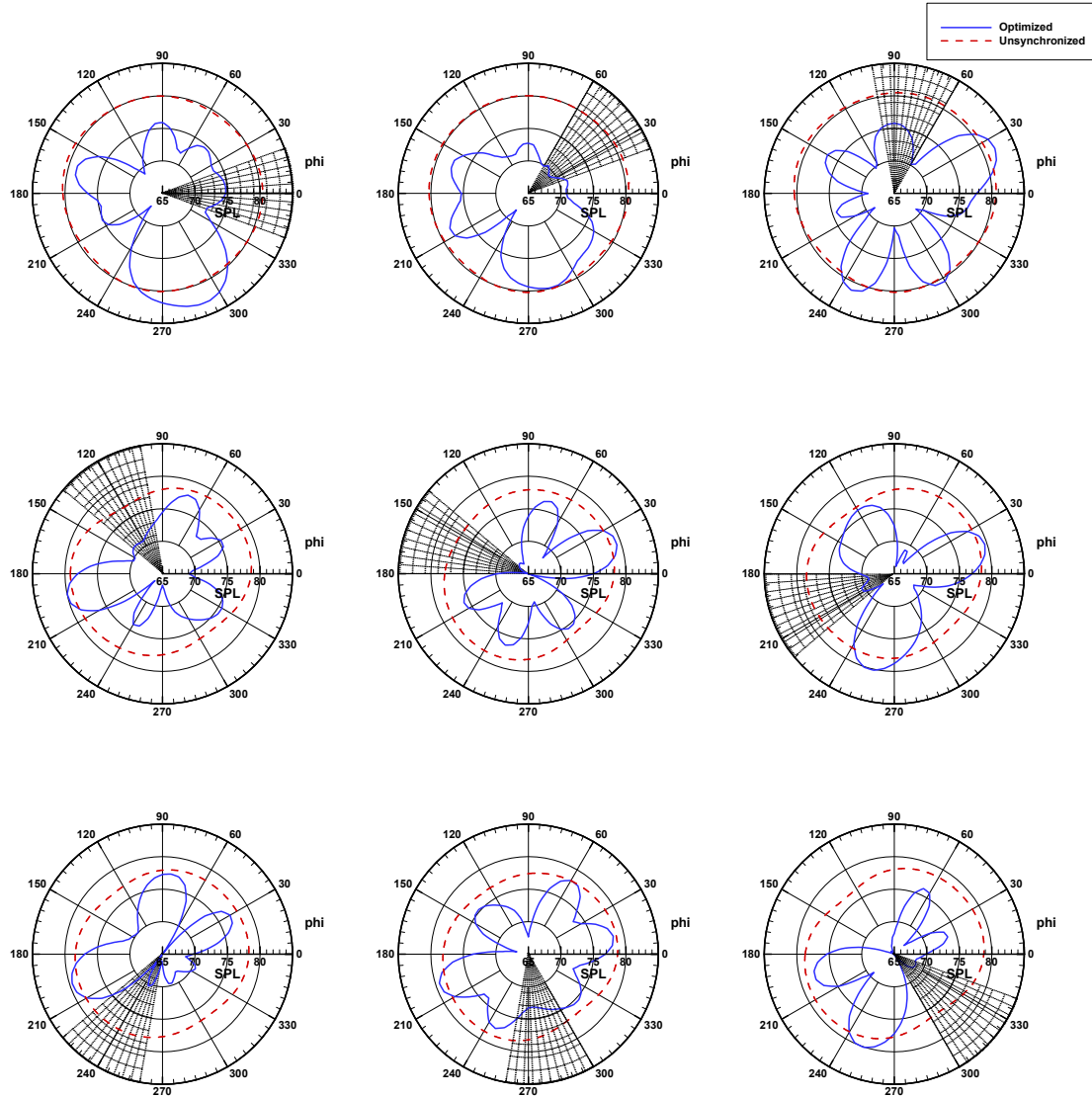


Figure C.12: NR8 Hemisphere SPL [dB] at -45 deg elevation.

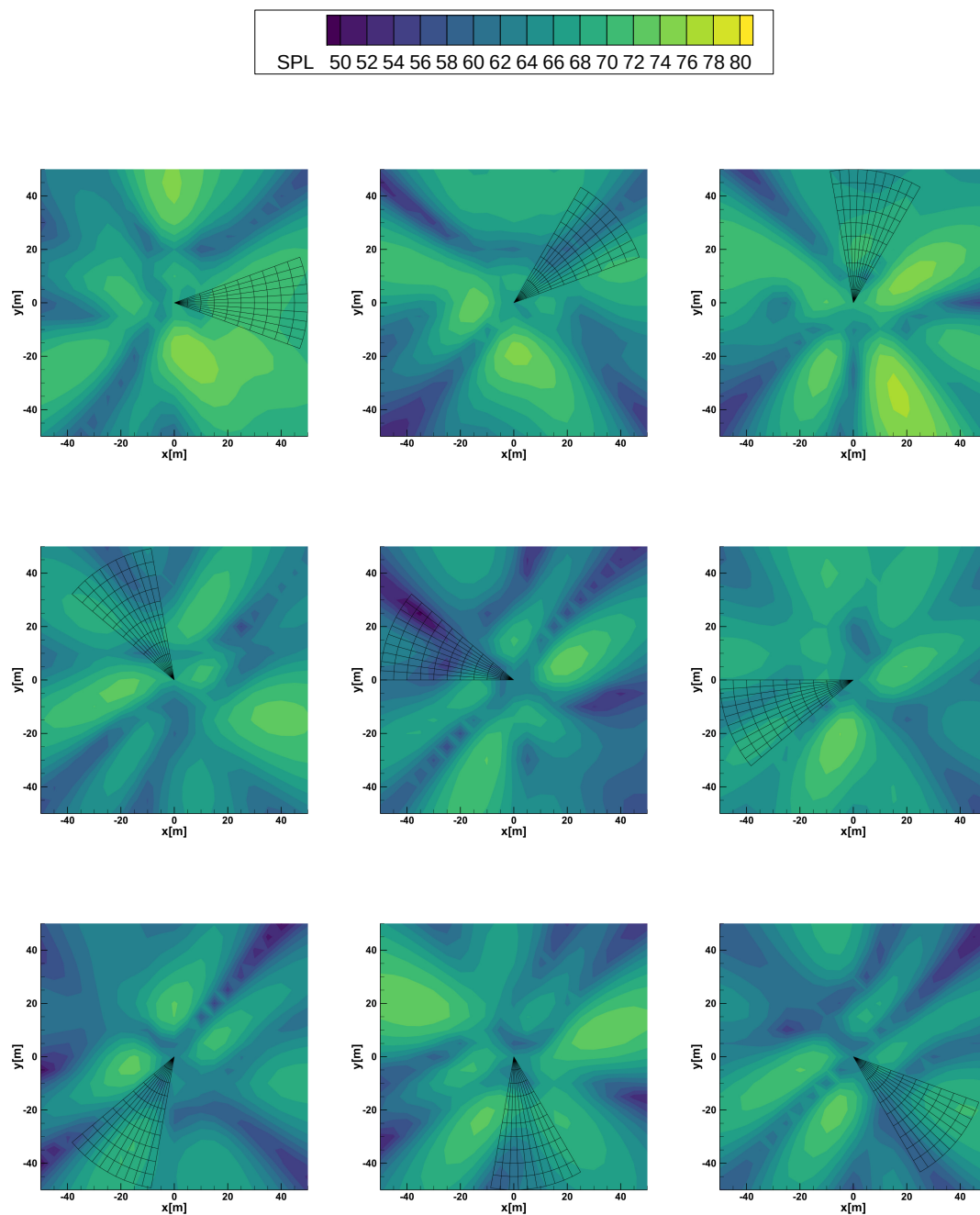


Figure C.13: NR8 Ground SPL [dB] 25m below the configuration.

Ground Optimization

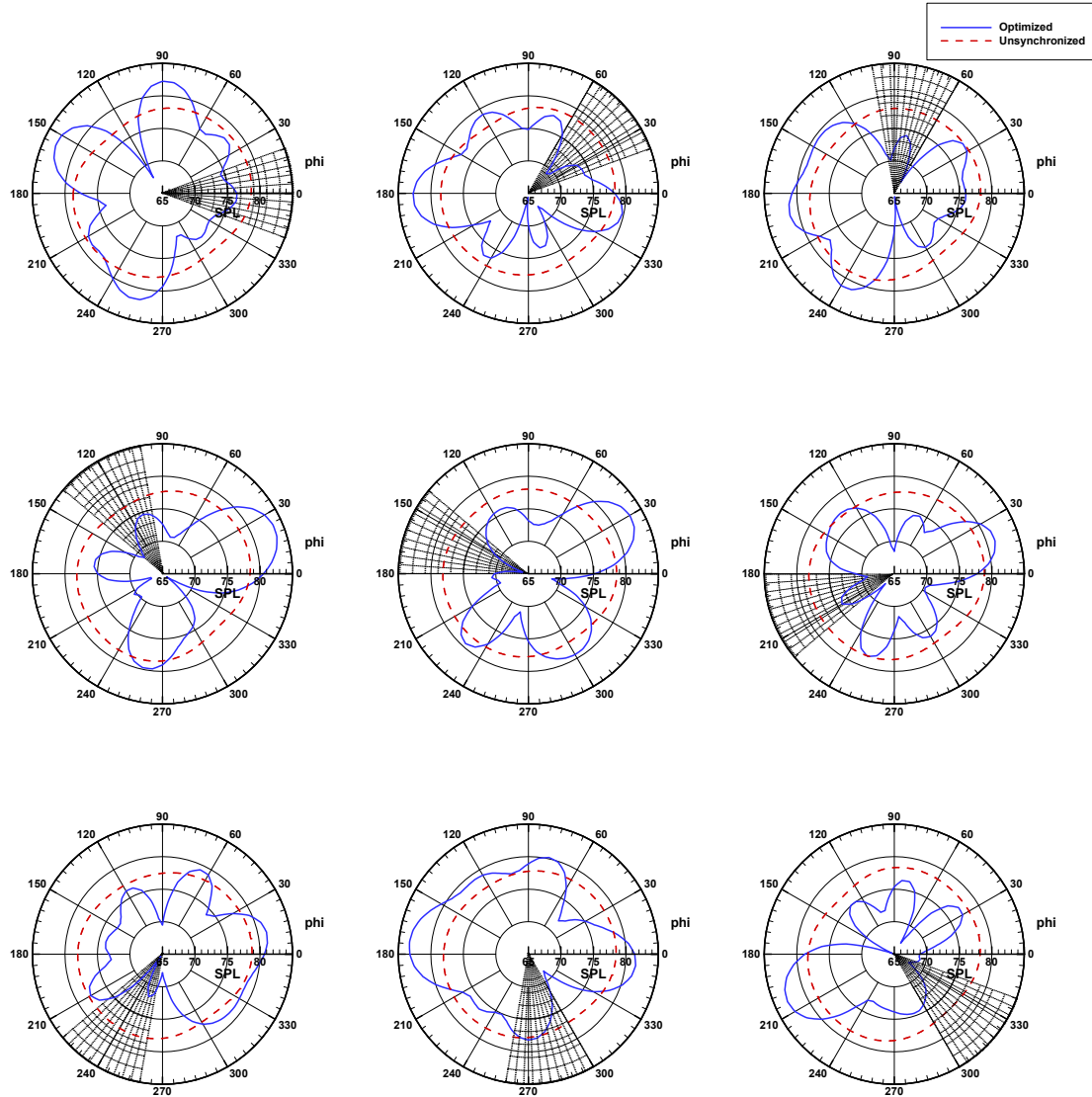


Figure C.14: NR8 Hemisphere SPL [dB] at -45 deg elevation.

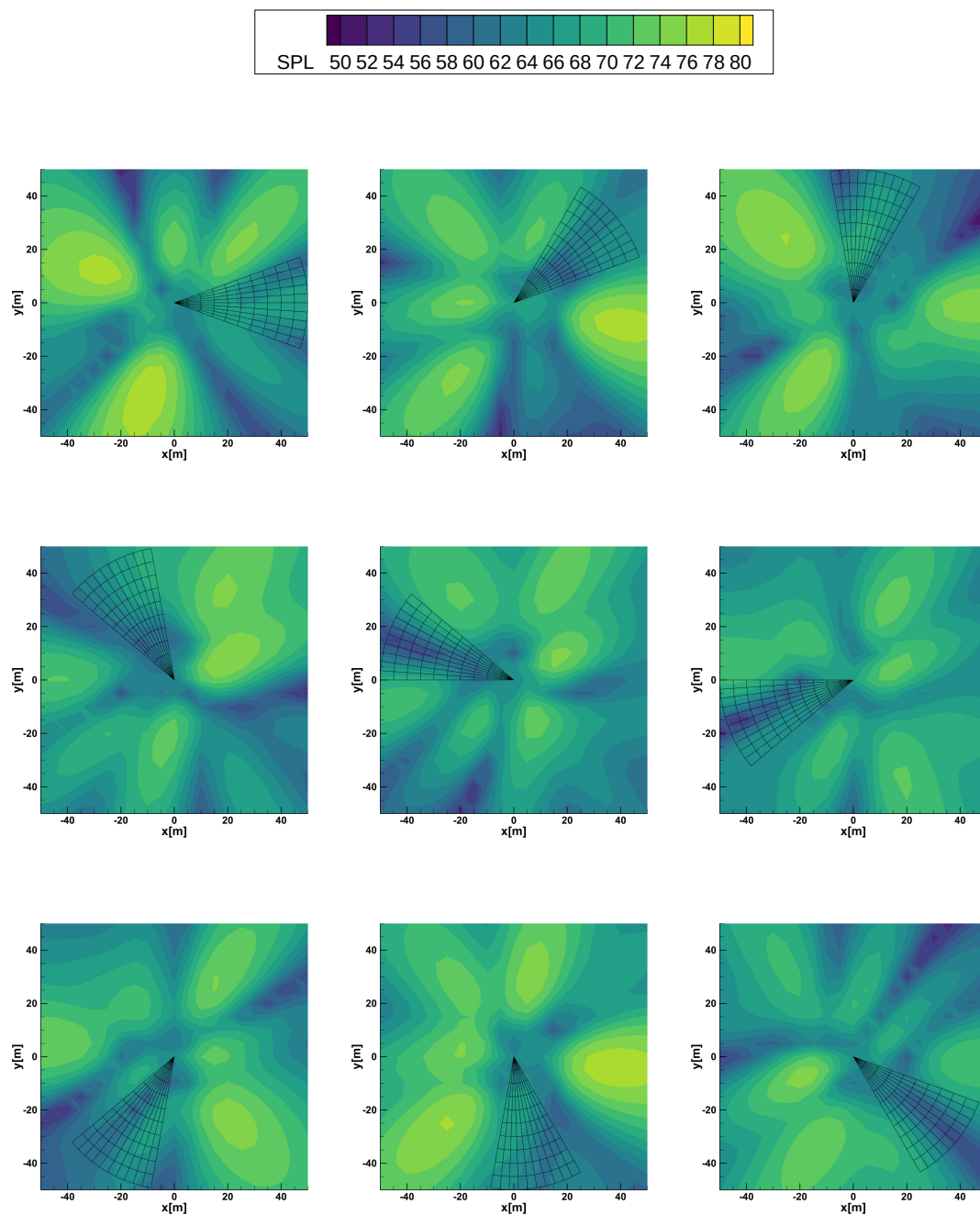


Figure C.15: NR8 Ground SPL [dB] 25m below the configuration.

NR8b : Eight Rotors Configuration with pair coupled direction of rotation

Ground Optimization

Caption	Zone (ϕ)	Ground (χ)
(a)	[-20, 20]	[0, 67, -22, -24, 51, -63, 4, -37]
(b)	[20, 60]	[0, -14, -25, 15, -58, -11, 36, 43]
(c)	[60, 100]	[0, 28, -9, 64, -7, -45, 30, 65]
(d)	[100, 140]	[0, -10, 20, 60, 0, 19, -1, 28]
(e)	[140, 180]	[0, -43, -8, 10, -27, -12, 26, -42]
(f)	[180, 220]	[0, -37, 29, 54, -19, 2, 9, -37]
(g)	[220, 260]	[0, -20, 49, 28, -34, 48, 25, 68]
(h)	[260, 300]	[0, 18, -6, -21, -42, 15, -23, 25]
(i)	[300, 340]	[0, 1, 4, 28, -24, -31, 18, 8]

Table C.4: NR8b phase (χ) optimization results.

Rotors direction of rotation:	
ROTOR 1	counter-clockwise
ROTOR 2	clockwise
ROTOR 3	clockwise
ROTOR 4	counter-clockwise
ROTOR 5	counter-clockwise
ROTOR 6	clockwise
ROTOR 7	clockwise
ROTOR 8	counter-clockwise

Table C.5: NR8b rotors direction of rotation definition.

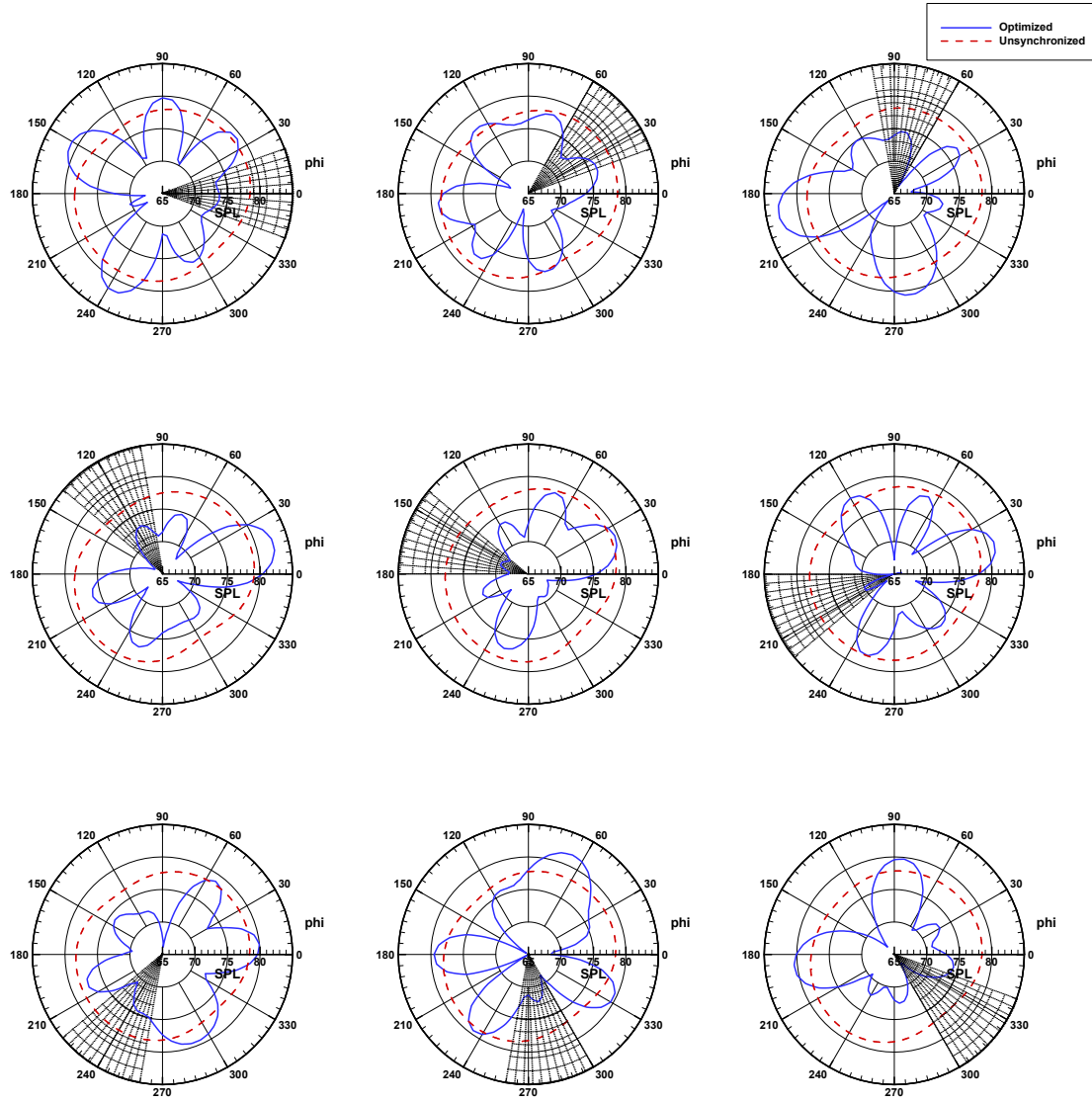


Figure C.16: NR8b Hemisphere SPL [dB] at -45 deg elevation.

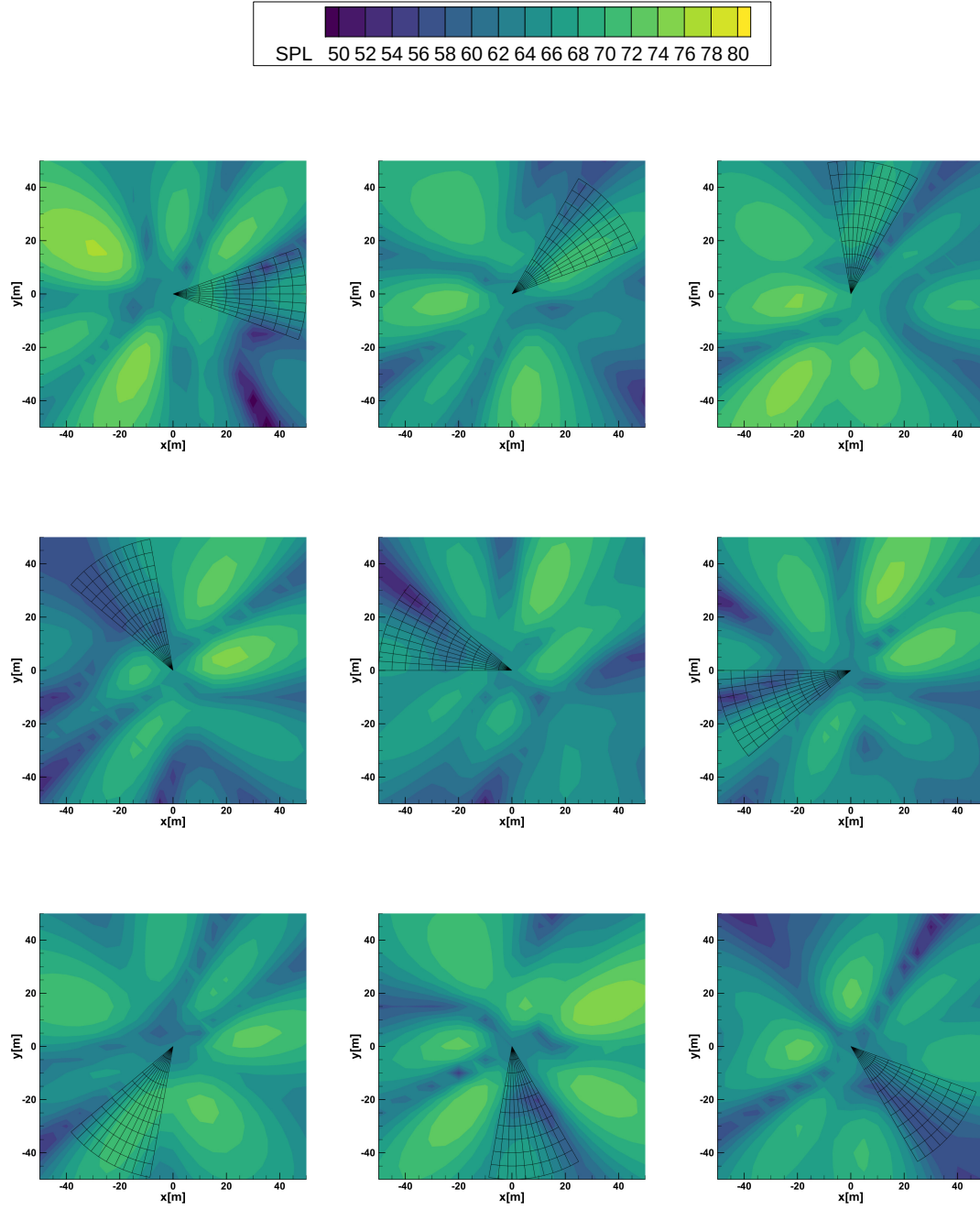


Figure C.17: NR8b Ground SPL [dB] 25m below the configuration.

Appendix D

DUALO Results

Trim

Main Simulation Settings

```
1  # UPM.dat simulation settings
2
3  ts_size_i = 12          # initial step size
4  ts_size_f = 12          # final step size
5  r0_core = 1             # initial vortex core radius for wake
                             vortex sheet
6  roll_up = 1             # (1:on, 0:off) activate tip vortex
                             roll-up model
7  r0_core_tip = 0.3       # initial vortex core radius for tip
                             vortex (roll-up model)
8  roll_up_start = 60.0    # azimuth angle in deg to start
                             applying the roll-up model
9
10 # UPM.dat FIRST simulation settings
11 stedy_toll = 0.005       # tolerance for the steady state
                             simulation
12
13 # ENVIRONMENT PARAMETERS
14 temp_offset = 8.0        # temperature offset [deg]
15 altitude = 25.0 / 150    # altitude [m]
16
17 # GEOMETRY PARAMETERS
18 Vtip = 120               # tip velocity [m/s]
19 CHORD = 0.2              # reference length
20 phase = [0 0]           # phase vector
21
22 # TRIM PARAMETERS
23 tolltrim_perc = 0.01     # percentage of target Thrust
```

Listing D.1: Trim script main settings parameters used for the simulations.

Hover Condition ¹

3DoF ISA +25m OGE, $\chi = [0 \ 0]$

- **Control Variables:**

$$\theta_0^1 = 12.612^\circ, \quad \theta_0^2 = 12.612^\circ, \quad \theta_C^1 = 0.022^\circ, \quad \theta_C^2 = 0.022^\circ, \quad \Theta = 0 \text{ deg}$$

- **Target:**

$$\mathbf{Y}_{\text{target}} = \begin{bmatrix} F_x [N] \\ F_z [N] \\ M_y [N \cdot m] \end{bmatrix} = \begin{bmatrix} 0 \\ 1.4715 \times 10^3 \\ 0 \end{bmatrix}$$

- **Forces:**

$$\mathbf{F} [N] = \begin{array}{cc} \text{Rotor 1} & \text{Rotor 2} \\ \begin{bmatrix} 4.4480 \times 10^{-1} \\ 9.1162 \times 10^{-1} \\ 7.2806 \times 10^2 \end{bmatrix} & \begin{bmatrix} 4.9982 \times 10^{-1} \\ -9.3962 \times 10^{-1} \\ 7.3136 \times 10^2 \end{bmatrix} & \begin{matrix} F_x \\ F_y \\ F_z \end{matrix} \end{array}$$

- **Moments:**

$$\mathbf{M} [N \cdot m] = \begin{array}{cc} \text{Rotor 1} & \text{Rotor 2} \\ \begin{bmatrix} -1.6750 \times 10^3 \\ 2.2240 \times 10^{-1} \\ -8.4590 \times 10^1 \end{bmatrix} & \begin{bmatrix} 1.6826 \times 10^3 \\ 2.4991 \times 10^{-1} \\ 8.4580 \times 10^1 \end{bmatrix} & \begin{matrix} M_x \\ M_y \\ M_z \end{matrix} \end{array}$$

- **Total Forces:**

$$\mathbf{F}_{\text{total}} [N] = \begin{bmatrix} F_x \\ F_y \\ F_z \end{bmatrix} = \begin{bmatrix} 9.4462 \times 10^{-1} \\ -2.8008 \times 10^{-2} \\ 1.4594 \times 10^3 \end{bmatrix}$$

- **Total Moments:**

$$\mathbf{M}_{\text{total}} [N \cdot m] = \begin{bmatrix} M_x \\ M_y \\ M_z \end{bmatrix} = \begin{bmatrix} 7.6013 \\ 4.7231 \times 10^{-1} \\ -1.0354 \times 10^{-2} \end{bmatrix}$$

- **Absolute Errors:**

$$\mathbf{e} = |\mathbf{Y}_{\text{trim}} - \mathbf{Y}_{\text{target}}| = \begin{bmatrix} 9.4462 \times 10^{-1} \\ 1.2074 \times 10^1 \\ 4.7231 \times 10^{-1} \end{bmatrix}$$

- **Residual Translational Acceleration:**

$$a_{\text{res,transl}} [m/s^2] = 8.0739 \times 10^{-2}$$

- **Residual Rotational Acceleration:**

$$a_{\text{res,rot}} [rad/s^2] = 3.3209 \times 10^{-2}$$

¹Rotor forces and moments are reported in the trim frame (SubCh. 4.2). Consequently, the latter includes both the pure rotor moment contribution and the moment resulting from force displacement with respect to the centre of gravity.

Level Forward Flight Condition 3DoF ISA +150m 18 m/s, $\chi = [0,0]$

- **Control Variables:**

$$\theta_0^1 = 9.945^\circ, \quad \theta_0^2 = 9.945^\circ, \quad \theta_C^1 = 1.279^\circ, \quad \theta_C^2 = 1.279^\circ, \quad \Theta = 2.5525 \text{ deg}$$

- **Target:**

$$\mathbf{Y}_{\text{target}} = \begin{bmatrix} F_x [N] \\ F_z [N] \\ M_y [N \cdot m] \end{bmatrix} = \begin{bmatrix} 6.9018 \times 10^1 \\ 1.4715 \times 10^3 \\ 0 \end{bmatrix}$$

- **Forces:**

$$\mathbf{F} [N] = \begin{array}{cc} \text{Rotor 1} & \text{Rotor 2} \\ \begin{bmatrix} 3.0447 \times 10^1 \\ 5.6949 \\ 7.3594 \times 10^2 \end{bmatrix} & \begin{bmatrix} 3.0433 \times 10^1 \\ -5.9097 \\ 7.3569 \times 10^2 \end{bmatrix} & \begin{array}{l} F_x \\ F_y \\ F_z \end{array} \end{array}$$

- **Moments:**

$$\mathbf{M} [N \cdot m] = \begin{array}{cc} \text{Rotor 1} & \text{Rotor 2} \\ \begin{bmatrix} -1.6975 \times 10^3 \\ -1.1794 \\ 2.4751 \times 10^1 \end{bmatrix} & \begin{bmatrix} 1.6971 \times 10^3 \\ -1.1805 \\ -2.4792 \times 10^1 \end{bmatrix} & \begin{array}{l} M_x \\ M_y \\ M_z \end{array} \end{array}$$

- **Total Forces:**

$$\mathbf{F}_{\text{total}} [N] = \begin{bmatrix} F_x \\ F_y \\ F_z \end{bmatrix} = \begin{bmatrix} 6.0880 \times 10^1 \\ -2.1477 \times 10^{-1} \\ 1.4716 \times 10^3 \end{bmatrix}$$

- **Total Moments:**

$$\mathbf{M}_{\text{total}} [N \cdot m] = \begin{bmatrix} M_x \\ M_y \\ M_z \end{bmatrix} = \begin{bmatrix} -4.6036 \times 10^{-1} \\ -2.3599 \\ -4.0982 \times 10^{-2} \end{bmatrix}$$

- **Absolute Errors:**

$$\mathbf{e} = |Y_{\text{trim}} - Y_{\text{target}}| = \begin{bmatrix} 8.1378 \\ 1.3042 \times 10^{-1} \\ 2.3599 \end{bmatrix}$$

- **Residual Translational Acceleration:**

$$a_{\text{res,transl}} [m/s^2] = 5.4278 \times 10^{-2}$$

- **Residual Rotational Acceleration:**

$$a_{\text{res,rot}} [rad/s^2] = 1.0485 \times 10^{-2}$$

Aeroacoustic Parametric Study

Hover

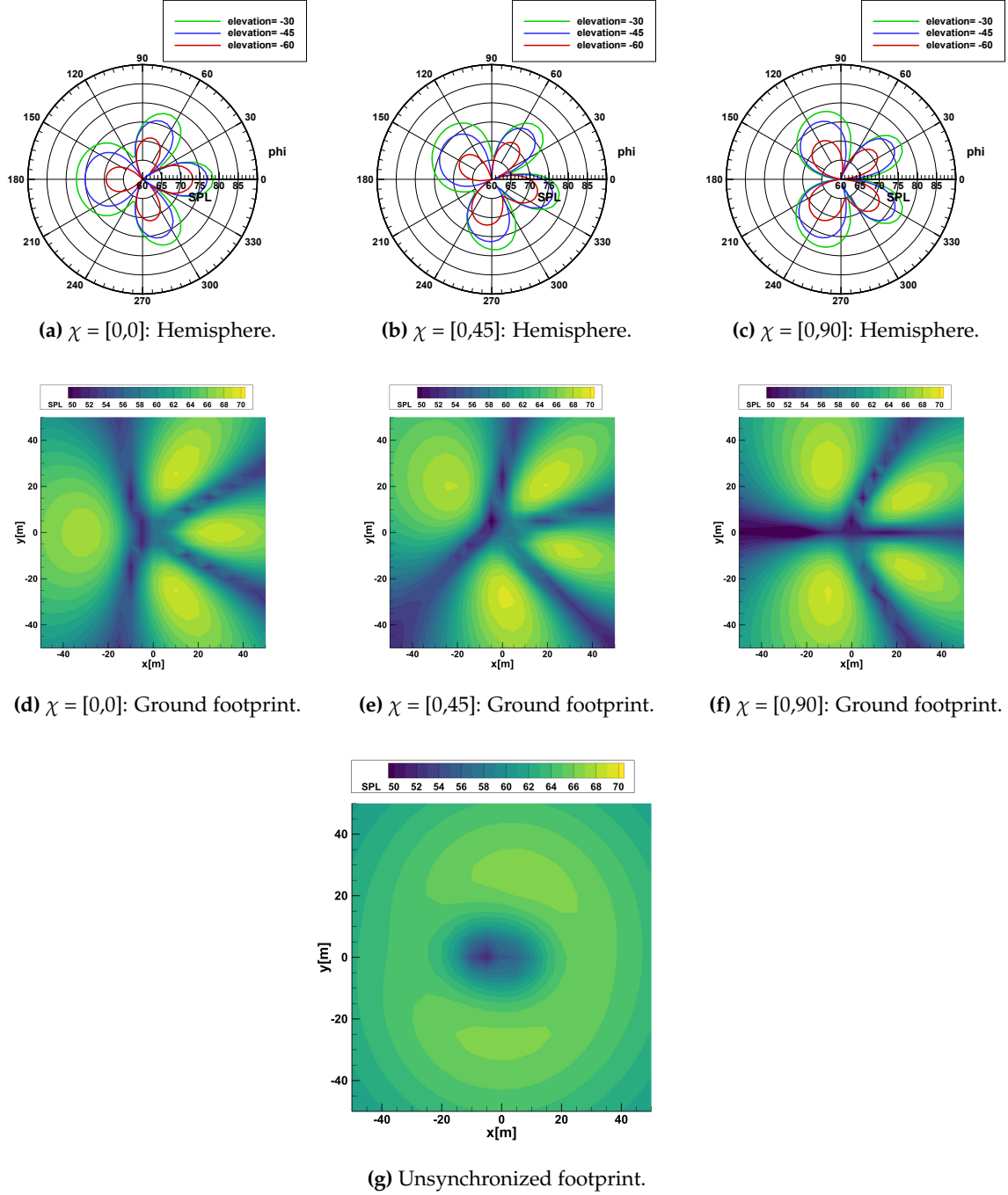


Figure D.1: Plots for hover flight at 25m above sea level. First row: Hemisphere polar plots. Second row: Ground acoustic footprints. Columns correspond to different χ angles.

Level Forward Flight TAS = 18 m/s

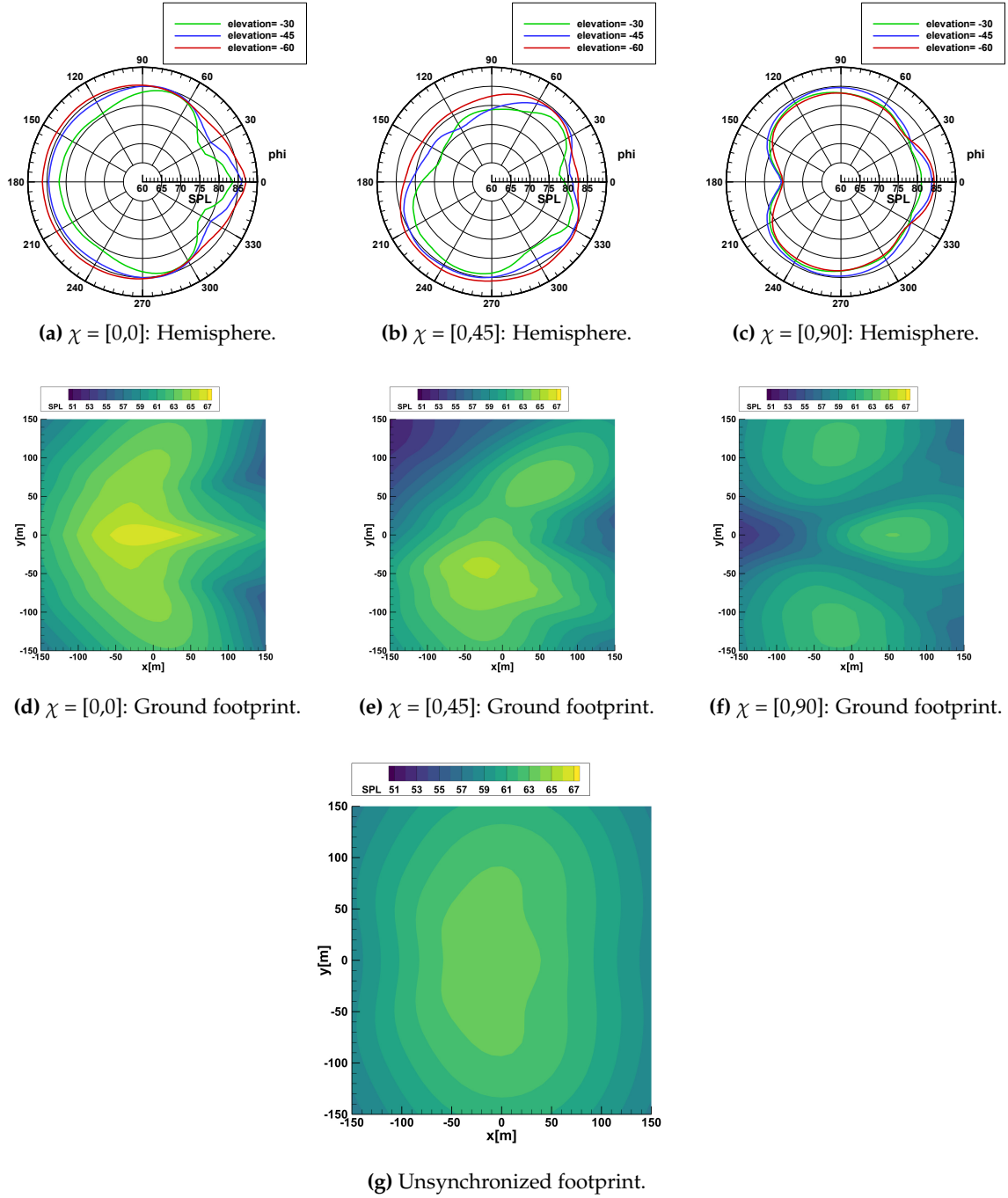


Figure D.2: Plots for level forward flight at TAS = 18 m/s, 150m above sea level. First row: Hemisphere polar plots. Second row: Ground acoustic footprints. Columns correspond to different χ angles.

Forward Flight TAS = 28 m/s

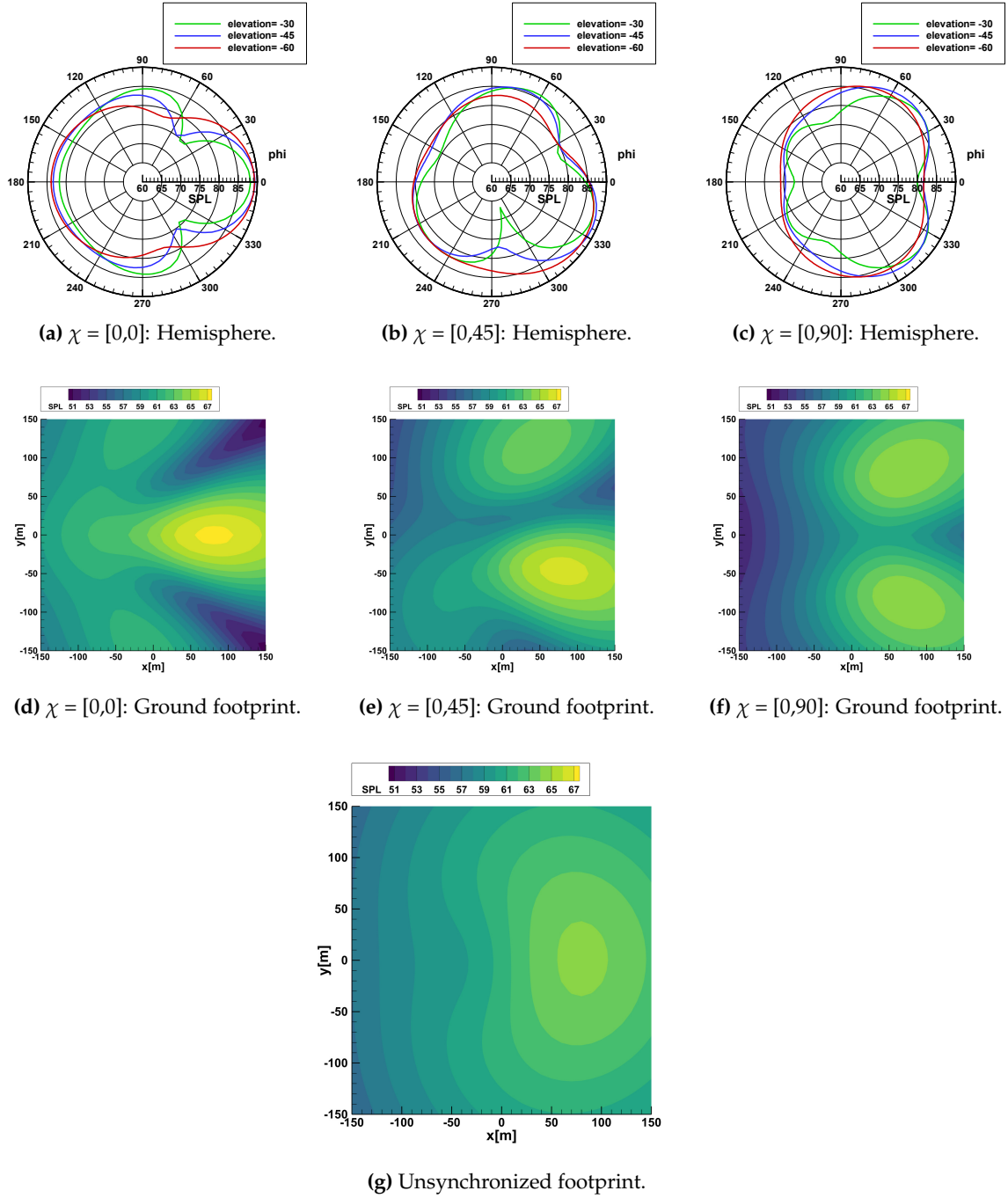


Figure D.3: Plots for forward flight at TAS = 28 m/s, 150m above sea level. First row: Hemisphere polar plots. Second row: Ground acoustic footprints. Columns correspond to different χ angles.